

# Calculation of Heater-tube Thickness in Petroleum Refineries

API STANDARD 530  
SEVENTH EDITION, APRIL 2015

## Key

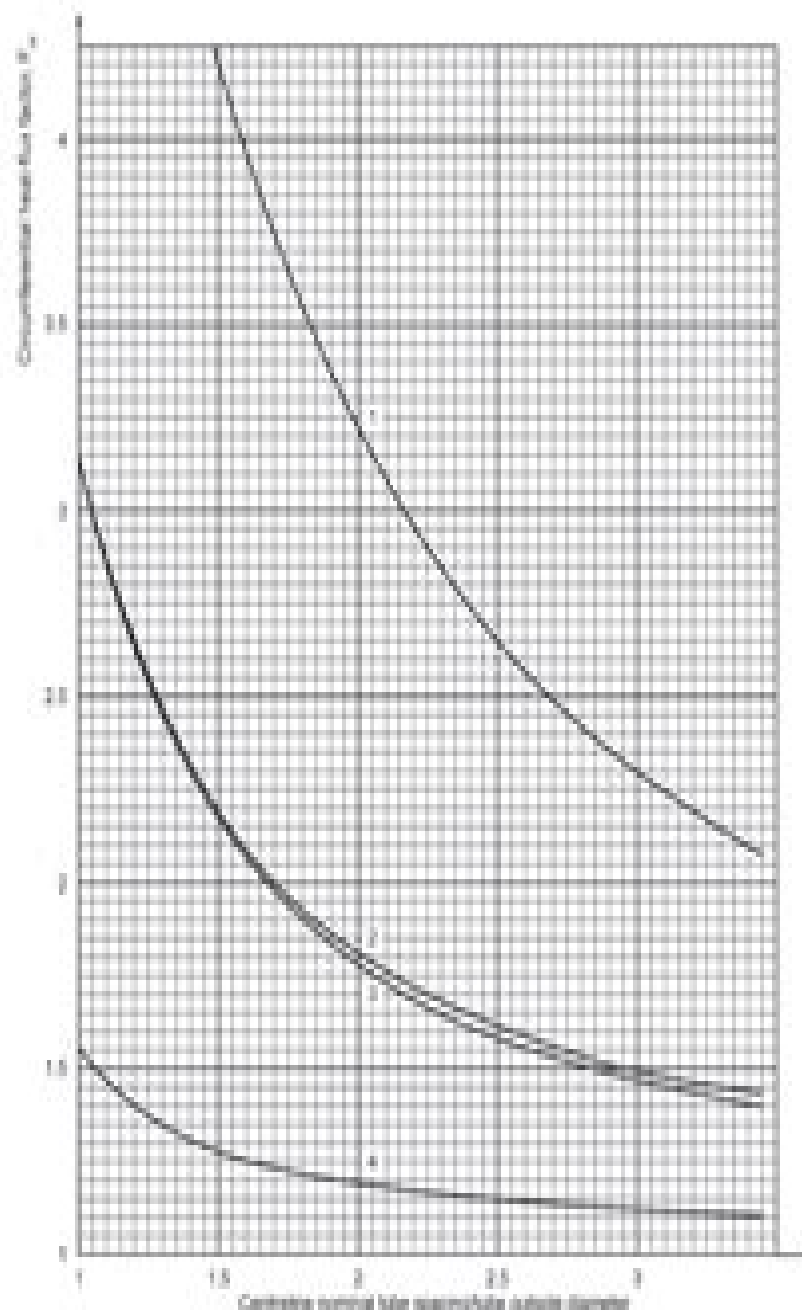
- 1 Curve 1 for a double row against a wall, triangular spacing
- 2 Curve 2 for a double row with equal radiation from both sides and two diameters between rows, triangular spacing
- 3 Curve 3 for a single row against a wall
- 4 Curve 4 for a single row against a wall

These curves are valid when used with a tube center-to-adjacent wall spacing of 1.5 times the nominal tube diameter. Any appreciable variation from this spacing should be given special consideration.

NOTE 1: These curves do not take into consideration the convection heat transfer to the tubes, circumferential heat transfer by conduction through the tube wall, or variations in heat flux in different zones of the radiant section.

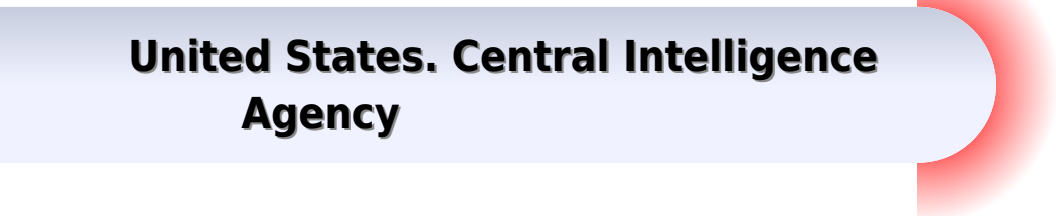
NOTE 2: These curves are based on the work of H. C. Holzer. Appropriate papers are identified in Reference [14].

**Figure 8.1—Ratio of Maximum Local to Average Heat Flux**



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1. Understanding the eBook Api 530 Free
  - The Rise of Digital Reading Api 530 Free
  - Advantages of eBooks Over Traditional Books
2. Identifying Api 530 Free
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Api 530 Free
  - User-Friendly Interface
4. Exploring eBook Recommendations from Api 530 Free
  - Personalized Recommendations
  - Api 530 Free User Reviews and Ratings

- Api 530 Free and Bestseller Lists
- 5. Accessing Api 530 Free Free and Paid eBooks
  - Api 530 Free Public Domain eBooks
  - Api 530 Free eBook Subscription Services
  - Api 530 Free Budget-Friendly Options
- 6. Navigating Api 530 Free eBook Formats
  - ePub, PDF, MOBI, and More
  - Api 530 Free Compatibility with Devices
  - Api 530 Free Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Api 530 Free
  - Highlighting and Note-Taking Api 530 Free
  - Interactive Elements Api 530 Free
- 8. Staying Engaged with Api 530 Free
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Api 530 Free
- 9. Balancing eBooks and Physical Books Api 530 Free
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Api 530 Free
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Api 530 Free
  - Setting Reading Goals Api 530 Free
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Api 530 Free
  - Fact-Checking eBook Content of Api 530 Free
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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