



AMERICAN PETROLEUM INSTITUTE

API Standard 620

Design and Construction of Large, Welded, Low-pressure Storage Tanks

First Edition (2008), October 2012 | 117 Pages | Size: 8.5" | Product No. 000019

The API Committee Design has presented this standard to cover large, low-pressure storage tanks of the type described in 1.2 that contain petroleum hydrocarbons (gases or vapors and liquid products) as well as other liquid products commonly handled and stored by the service branches of the industry.

The Manufacturer of a low-pressure storage tank that will house this API 620 material shall ensure that the tank is constructed in accordance with the requirements of this standard.

Coverage

This standard covers the design and construction of large, welded, low-pressure carbon steel above ground storage tanks (including floating-roof tanks) that have a single vertical axis of rotation. This standard does not cover design procedures for tanks that have walls shaped in such a way that the walls cannot be generated in their entirety by the rotation of a suitable section around a single vertical axis of rotation.

The tanks covered in this standard are designed for static temperatures not greater than 200 °F and are not pressure-bearing (except vapor pressure not more than 120 psia/8.3 barg).

The tanks covered in this standard provide for installation in areas where the lowest recorded 2-day mean atmospheric temperature is -50 °F. Tanks designed otherwise must be designed for storage tanks in elevated temperatures (above 200 psia) without limit on low temperature. Tanks designed for low-pressure storage tanks for refrigerated products at temperatures from -50 °F to -100 °F, design 1 covers low-pressure storage tanks for liquefied gases at temperatures not lower than -200 °F.

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