

API Standard 520, Part 1

Sizing, Selection, and Installation of Pressure-relieving Devices

Part I—Sizing and Selection

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This standard applies to the sizing and selection of pressure-relief devices used in refineries, chemical facilities, and related industries for equipment that has a maximum allowable working pressure (MAWP) of 15 psig (103 kPa) or greater. The pressure-relief devices covered in this standard are intended to protect unfired pressure vessels and related equipment against overpressure from operating and fire contingencies.

This standard includes basic definitions and information about the operational characteristics and applications of various pressure-relief devices. It also includes sizing procedures and methods based on steady state flow of Newtonian fluids.

Pressure-relief devices protect a vessel against overpressure only; they do not protect against structural failure when the vessel is exposed to extremely high temperatures such as during a fire. See API 521 for information about appropriate ways of reducing pressure and restricting heat input.

Atmospheric and low-pressure storage tanks covered in API 2000 and pressure vessels used for the transportation of products in bulk or shipping containers are not within the scope of this standard.

The rules for overpressure protection of fired vessels are provided in ASME B31.3, Section I and are not within the scope of this standard.

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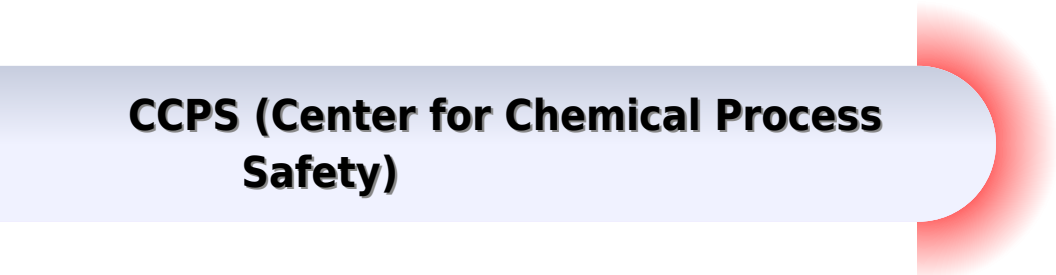
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Kayode Coker, 2024-07-10 Ludwig's Applied Process Design for Chemical and Petrochemical Plants Incorporating Process Safety Incidents is ever evolving starting with the first edition some 60 years ago The volumes in this fifth edition provide improved techniques and fundamental design methodologies to guide the practicing engineer in designing process equipment and applying chemical processes to the properly detailed hardware As indicative of the new title process safety incidents are incorporated in many of the chapters reviewing the root causes and how these could be mitigated in future Like its predecessor this new edition continues to present updated information for achieving optimum operational and process conditions and to avoid problems caused by inadequate sizing and lack of internally detailed hardware The volumes provide both fundamental theories where applicable and direct application of these theories to applied equations essential in the design effort This approach in presenting design information is essential for troubleshooting process equipment and in executing system performance analysis Volume 1B continues to cover mixing of liquids process safety and pressure relieving devices metallurgy and corrosion and process optimization It builds upon Ernest E Ludwig's classic text to further enhance its use as a chemical engineering process design manual of methods and proven fundamentals This new edition includes new content on three phase separation mixing of liquids ejectors and mechanical vacuum systems process safety and pressure relieving devices metallurgy and corrosion and optimization of chemical process blending Some chapters review pressure relieving devices and provide case studies for process safety incidents which are well illustrated from US Chemical Safety Hazard Investigation Board www.csb.gov Finally this book contains a glossary of Petroleum and Petrochemical Terminologies and Physical and Chemical Characteristics of Major Hydrocarbons Provides improved design manual for methods and proven fundamentals of process design with related data and charts Covers complete range of basic day to day petrochemical operation topics Extensively revised with new material added on three phase separation metallurgy and corrosion Process safety management HAZOP and hazard analyses and optimization of chemical process blending Presents many examples using Honeywell UniSim Design software developed and executable computer programs and Excel spreadsheet programs Includes case studies of process safety incidents guidance for troubleshooting and checklists Includes Software of Conversion Table and 30 process data sheets in excel format

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CCPS (Center for Chemical Process Safety), 2018-03-29 This book has been written to address many of the developments since the 1st Edition which have improved how companies survey and select new sites evaluate acquisitions or expand their existing facilities This book updates the appendices containing both the recommended separation distances and the checklists to help the teams obtain the information they need when locating the facility within a community when arranging the processes within the facility and when arranging the equipment within the process units

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specification The book is organized into three basic sections 1 a technique for making risk based design decisions 2 potential failure scenarios for 10 major processing equipment categories and 3 two worked examples showing how the techniques can be applied The equipment categories covered are vessels reactors mass transfer equipment fluid transfer equipment solids fluid separators solids handling and processing equipment and piping and piping components Special Details Hardcover book plus 3 5 diskette for use in any word processing program with design solutions for use in PHAs

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Table of Contents Api Rp 520 Latest Edition

1. Understanding the eBook Api Rp 520 Latest Edition
 - The Rise of Digital Reading Api Rp 520 Latest Edition
 - Advantages of eBooks Over Traditional Books
2. Identifying Api Rp 520 Latest Edition
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Api Rp 520 Latest Edition
 - User-Friendly Interface
4. Exploring eBook Recommendations from Api Rp 520 Latest Edition
 - Personalized Recommendations
 - Api Rp 520 Latest Edition User Reviews and Ratings
 - Api Rp 520 Latest Edition and Bestseller Lists
5. Accessing Api Rp 520 Latest Edition Free and Paid eBooks
 - Api Rp 520 Latest Edition Public Domain eBooks
 - Api Rp 520 Latest Edition eBook Subscription Services

- Api Rp 520 Latest Edition Budget-Friendly Options
- 6. Navigating Api Rp 520 Latest Edition eBook Formats
 - ePub, PDF, MOBI, and More
 - Api Rp 520 Latest Edition Compatibility with Devices
 - Api Rp 520 Latest Edition Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Api Rp 520 Latest Edition
 - Highlighting and Note-Taking Api Rp 520 Latest Edition
 - Interactive Elements Api Rp 520 Latest Edition
- 8. Staying Engaged with Api Rp 520 Latest Edition
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Api Rp 520 Latest Edition
- 9. Balancing eBooks and Physical Books Api Rp 520 Latest Edition
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Api Rp 520 Latest Edition
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Api Rp 520 Latest Edition
 - Setting Reading Goals Api Rp 520 Latest Edition
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Api Rp 520 Latest Edition
 - Fact-Checking eBook Content of Api Rp 520 Latest Edition
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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