

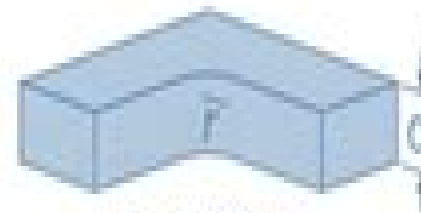
Design for CNC machining



Suggested: $L < d \times 10$

Preferred: $L < d \times 5$

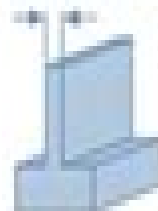
Hole depth (L) to diameter
(d) equal to 10:1 or less



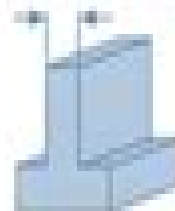
$r > 1/3 \times d$

Radii (r) more
than 1/3 depth (d)

Metal $> 0.8\text{mm}$



Plastic $> 1.5\text{mm}$



Recommended minimum wall
thickness for metal and plastic



$L = d \times 3$

Thread length (L) to be 3
times the diameter of hole

Beginners Guide To Cnc Machining

Patrick Vollmar



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