

# Manual Bilge Pump

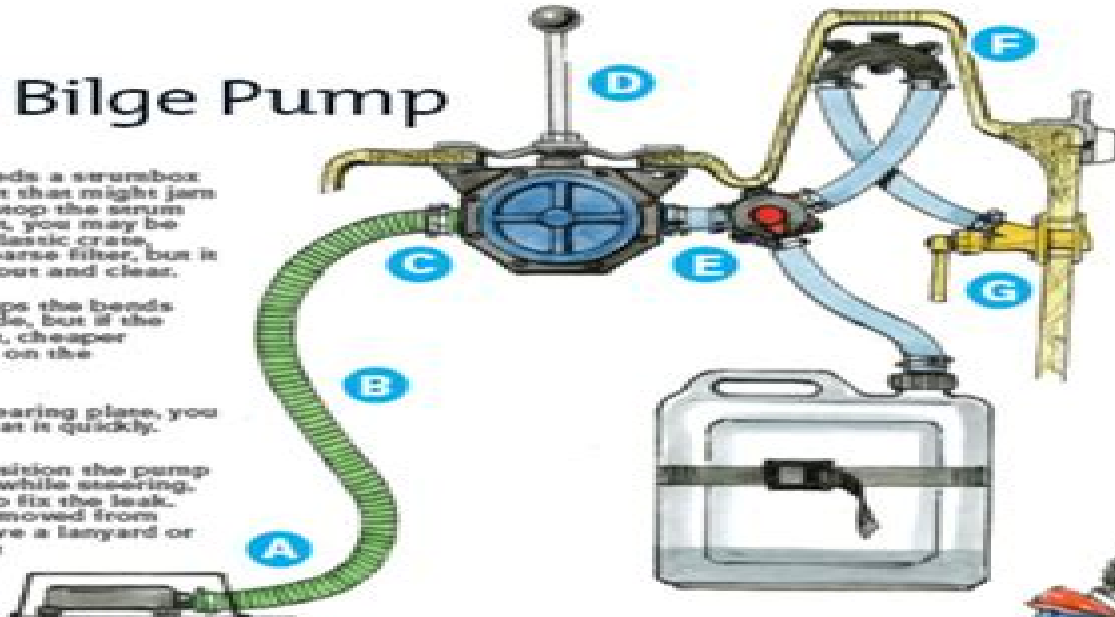
BY DICK EVERITT

**A.** The suction pipe needs a strumbox filter to keep things out that might jam the pump's valves. To stop the strum box from moving about, you may be able to mount it in a plastic crate, which also acts as a coarse filter, but it must be easy to lift out and clear.

**B.** Reinforced pipe keeps the bends open on the suction side, but if the bends are not too tight, cheaper plain pipe can be used on the discharge side.

**C.** If the pump has a clearing plate, you need to be able to get at it quickly.

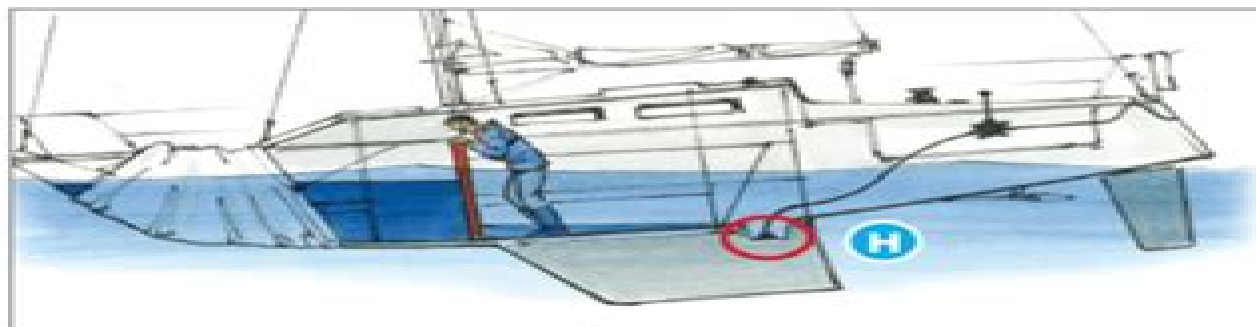
**D.** If possible, try to position the pump so the helm can use it while steering, leaving the crew free to fix the leak. If the handle can be removed from the pump, it should have a lanyard or catch device to prevent accidental loss.



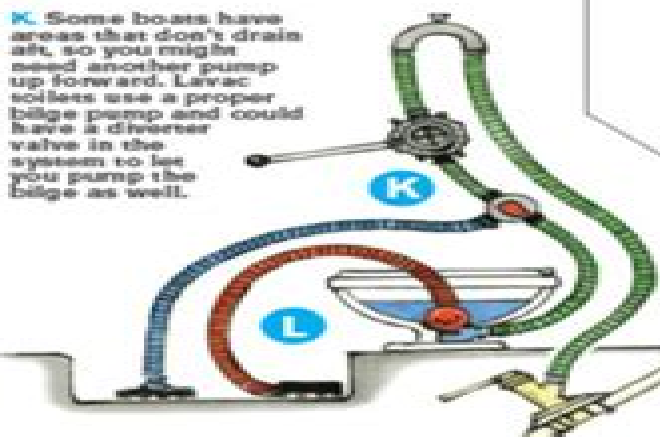
**E.** A diverter valve lets the pump discharge into a Jerry can, rather than directly overboard. Catching oily bilge water could save you a hefty fine in some harbors.

**F.** Ideally, the discharge pipe needs an anti-siphon loop to stop water from flowing back when the boat is heeled. Make sure to leave room above it so you can check the valve.

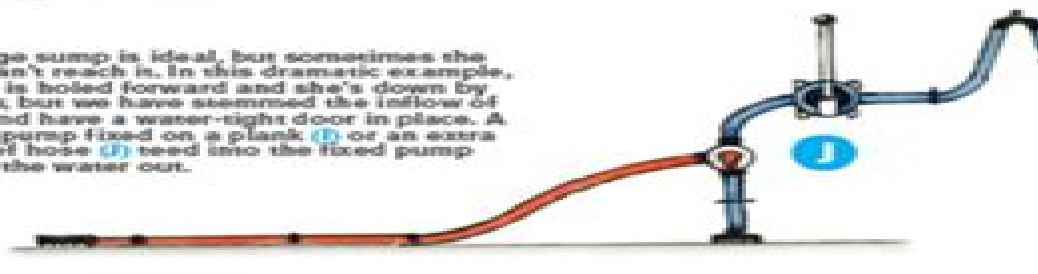
**G.** Ideally, all through-hull fittings should have a seacock. If it's far enough above the water line, you can probably get away without one.



**K.** Some boats have areas that don't drain aft, so you might need another pump up forward. Lavac toilets use a proper bilge pump and could have a diverter valve in the system to let you pump the bilge as well.



**H.** A bilge sump is ideal, but sometimes the water can't reach it. In this dramatic example, the hull is holed forward and she's down by the bow, but we have stemmed the inflow of water and have a water-tight door in place. A second pump fixed on a plank (I) or an extra length of hose (J) tied into the fixed pump will get the water out.



**L.** Another idea is to use a pipe through a soft rubber ball, or a sink plunger head. Push this into the toilet, so it seals on the bowl underwater, and then pump the bilge with the normal toilet pump.



Dick Everitt has been an illustrator, journalist, and engineer for over 40 years. He has sailed many thousands of miles on all sorts of craft, in various parts of the world.

# Bilge Pro 600 Manual

**Steve Sleight**



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