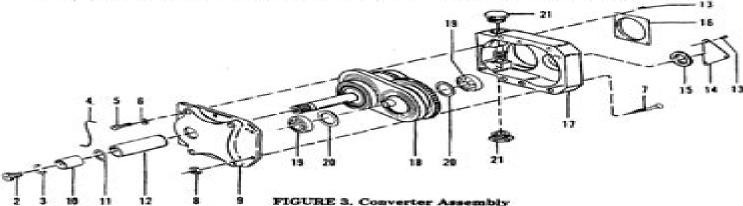
ALCO CONTROLS XW21094 OVERHAUL MANUAL

- C. Assemble the converter linkage assembly in the housing with wiper shaft eccentric to the side as shown in Figure 2.
- D. Stake screws securing idler cover plate (14) and nameplate (16). Stake nylon sleeve (10) to sleeve (12) after reassembly.
- E. Lock wire screws (5) to each other.
- F. Run performance test to see if the unit is operating satisfactorily. Stroke should be 42° ± 2°.



FIGITEM	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	EFFECT FROM TO	UNITS PER ASSY.
3-1	XW21094-3, -4			
		CONVERTER ASSEMBLY	100	100 page 1
-2	MS20073-03-04	Bolt	Dec 13.5	1
-3	PS1220-4	Retaining Ring	117	1
-4	MS20995NC32	Lockwire		AR
-5	MS35265-43	Screw	100	2
-6	AN960PD8	Washer	G1 24	2
-7	MS24694-S13	Screw	07	46
-6	MS21083-DOS	Not	97	4
-9	*W20286	Cover Plate		2
-10	W20150	Sleeve, Nylon		1
-1.1	MS28775-012	O-Ring	his and	1
-12	W20367-	Sleeve		1
-13	MS24693-C1	Screw	1	7
-1.4	W20169	Cover, Idler Piate		1
-1.5	W20166-8	Washer		3.
-16	W20170-4	Nameplate		3.7
-17	**XW20368	Worm and Housing Assy)	1
-18	XW20369-245-42	Linkage Assy	N H	1.7
-19	PS1219-8	Bearing	P. A.	2
-20	W20166-9	Washer	12	2
-21	W20168	Endcap		2

*Not Available as a separate item. Furnished as part of worm & Housing Assembly (Item 17)

**Includes Cover Plate (Item 9)

Ata 100 Component Maintenance Manuals

Keith B Armstrong, Graham Bevan, William Cole

Ata 100 Component Maintenance Manuals:

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