

Fastener Tightening Specifications

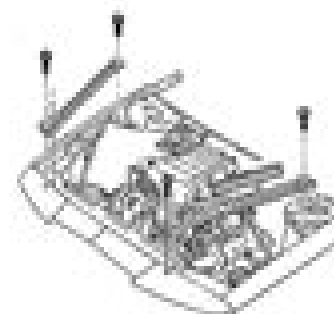
Application	Specification	
	Metric	English
Front Fender Diagonal Brace Bolts	47 N·m	35 lb·ft
Front Fender Bolts	9 N·m	70 lb·in
Front Fender Nuts	9 N·m	70 lb·in
Front Side Cover Bolts	21 N·m	16 lb·ft
Front Fender Nuts Bolts	9 N·m	66 lb·in
Head Hinge Bolts	24 N·m	18 lb·ft
Head Latch Bolts	10 N·m	89 lb·in
Head Latch Support Bolts	10 N·m	89 lb·in
Head Latch Support Nuts	10 N·m	89 lb·in
Head Latch Support Secondary Bolts	10 N·m	89 lb·in
Door Compartment Latch Hinge Bolts	25 N·m	18 lb·ft
Door Side Door Hinge Bolts	27 N·m	20 lb·ft

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Front Fender Upper Diagonal Brace Replacement

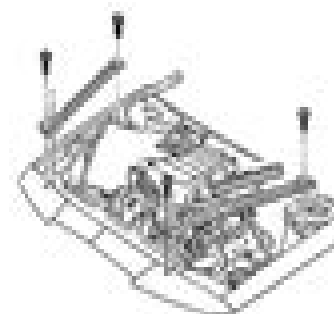
Removal Procedure

1. Open and support the hood.



2. Remove the front fender upper diagonal brace-to-lower fender bolt.
3. Remove the front fender upper diagonal brace-to-radiator support bolts.
4. Remove the front fender upper diagonal brace.

Installation Procedure



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Buick Allure Service Manual

M Walker



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