

25.4 STEERING AND SUSPENSION

25.4.1 Tyres

- Check steering and suspension (2.2.2).
- Before fitting new tyres, check that the vehicle is level.

25.4.2 Tyres

- Before fitting new tyres, check that the vehicle is level.
- Check steering and suspension (2.2.2).

25.4.3 Tyres

- Check steering and suspension (2.2.2).
- Check steering and suspension (2.2.2).

CHECKING STEERING COLUMN FOR ACCIDENT DAMAGE

Figure 25.4.1

NOTES: Always check for signs of bending or twisting damage when the steering column is checked. If any damage is found, the steering column must be replaced or repaired. Always check for signs of bending or twisting damage when the steering column is checked.

25.4.4 Inspection

- The steering column must be checked for signs of bending or twisting damage when the steering column is checked. If any damage is found, the steering column must be replaced or repaired.

25.4.5 Repair

- Replace the steering column if any signs of bending or twisting damage are found. If any damage is found, the steering column must be replaced or repaired. Always check for signs of bending or twisting damage when the steering column is checked.



Figure 25.4.1: Steering Column Inspection

25.4.6 Repair

- Check steering and suspension (2.2.2).
- Before fitting new tyres, check that the vehicle is level.
- Check steering and suspension (2.2.2).



Figure 25.4.2: Measuring Steering Shaft

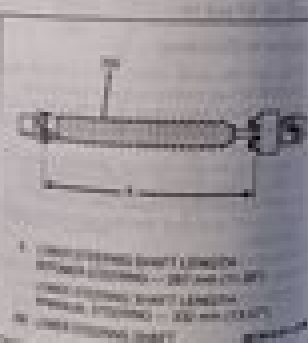


Figure 25.4.3: Measuring Lower Steering Shaft

- Check steering and suspension (2.2.2).
- Before fitting new tyres, check that the vehicle is level.
- Check steering and suspension (2.2.2).

25.4.7 Trackers

- Check steering and suspension (2.2.2).
- Before fitting new tyres, check that the vehicle is level.
- Check steering and suspension (2.2.2).

25.4.8 Inspection

- Check steering and suspension (2.2.2).
- Before fitting new tyres, check that the vehicle is level.
- Check steering and suspension (2.2.2).



Figure 25.4.4: Measuring Lower Steering Shaft

SPECIFICATIONS

FASTENER TORQUES

Steering Wheel Nuts	10 Nm (7.4 lb ft)
Negative (-) Battery Cable to Negative (-) Battery Terminal Bolts	15 Nm (11.2 lb ft)
Steering Column Flange Bolts	14 Nm (10.4 lb ft)
Steering Shaft Axle Bolts	20 Nm (14.9 lb ft)
Lower Steering Shaft to Steering Column Bolt	25 Nm (18.6 lb ft)
Steering Column to Steering Wheel Bolt	20 Nm (14.9 lb ft)

STEERING COLUMN SPECIFICATIONS

Steering Column Capsule to Box Clearance	2 mm (0.079 in.)
Steering Column Length	
Standard	780 mm (30.7 in.)
Minimum	770 mm (30.3 in.)
Lower Steering Shaft Length	
With Power Steering	287 mm (11.3 in.)
With Manual Steering	242 mm (9.5 in.)
Lower Steering Shaft Maximum Allowable Bore	2 mm (0.079 in.)

SERVICE PARTS INFORMATION

Component Name (List in Section 25.2)	Reference Name in Service Parts Catalog	Group Number
Steering Wheel	Wheel, Steering	6.11.1
Steering Column	Column, Steering Wheel	6.11.2
Steering Column	Column, Steering Wheel	6.11.3
Steering Column	Column, Steering Wheel	6.11.4
Steering Column	Column, Steering Wheel	6.11.5
Steering Column	Column, Steering Wheel	6.11.6
Steering Column	Column, Steering Wheel	6.11.7
Steering Column	Column, Steering Wheel	6.11.8
Steering Column	Column, Steering Wheel	6.11.9
Steering Column	Column, Steering Wheel	6.11.10

Bass Tracker Service Manual

Richard Bailey



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