

Braking system

Brake caliper overhaul

Disassembly

Proceed as follows:

- 1) remove the two socket-head screws (1) and withdraw the two brake pads (10);
- 2) remove the two socket-head screws (2) and remove the opposing plate (3);
- 3) withdraw the fixed plate (4) from its guides;
- 4) remove the internal parts from the floating body (5) using short bursts of compressed air through the brake fluid duct to facilitate expulsion of the pistons (6).

5) Check:

- that the plates and the body are undamaged and in good state;
- that the cylinders of the floating body of the caliper are not scratched or eroded otherwise replace the entire caliper;
- that the guides of the fixed plate are not scratched or eroded, otherwise replace the plate;
- that the pad holder is working.

Warning - Each time the calipers are overhauled, all sealing components must be replaced with new ones.

Pad holder

1. brake pad retaining screws
2. reaction plate fixing screws
3. opposing plate
4. fixed plate
5. floating body
6. pistons
7. piston rings
8. guide protection rubbers
9. pad holder
10. pads

Refitting

Proceed as follows:

- 1) insert the pistons (6) complete with seal rings (7) into the body;
- 2) fit the guide protection rubbers (8) and refit the fixed plate (4);
- 3) mount the opposing plate (3) and tighten the screws (2).
- 4) insert the pad holder (9) and the pads fixing them with the relative screws;
- 5) position the caliper on the disc and lock it to the upright by tightening the retaining screws;
- 6) lock the union of the hose on the caliper to the specified torque.

Caliper to support: 20 + 25 N·m

Oil union: 15 + 25 Nm

Operation

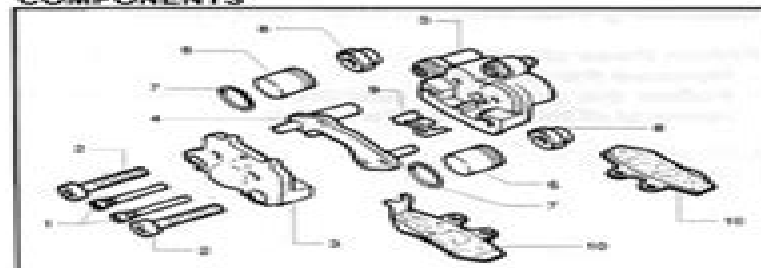
The caliper used is of the floating type.

It exploits the principle of action and reaction to obtain the thrust on both pads.

The body and the opposing plate, which are machined together, can move axially in relation to the fixed plate, which forms a single unit with the upright.

Pressure causes the pistons to force the pad against the disc, and in doing so cause the opposing plate to press the other pad against the disc.

COMPONENTS



07 005

Battery Scooter Service Manual

Julia Schneider



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