

**ENGINE**

| Model                  | BF20A                                                            | BF25A                                                 |
|------------------------|------------------------------------------------------------------|-------------------------------------------------------|
| Type                   | 4-stroke, O.H.C., 3-cylinder                                     |                                                       |
| Displacement           | 499 cm <sup>3</sup> (30.5 cu in)                                 |                                                       |
| Bore x stroke          | 58 x 63 mm (2.3 x 2.5 in)                                        |                                                       |
| Rated power * 1        | 20 HP (14.9 kW/4,500 – 5,500 min <sup>-1</sup> (rpm))            | 25 HP (18.7 kW/5,000 – 6,000 min <sup>-1</sup> (rpm)) |
| Maximum torque         | 3.55 kg-m (25.7 ft-lb/3,000 min <sup>-1</sup> (rpm))             | 3.59 kg-m (26.0 ft-lb/4,000 min <sup>-1</sup> (rpm))  |
| Compression ratio      | 9.2 : 1                                                          |                                                       |
| Fuel consumption ratio | 214 g/PSH (7.5 cu/PSH)                                           | 229 g/PSH (8.4 cu/PSH)                                |
| Cooling system         | Forced water circulation by impeller pump with thermostat        |                                                       |
| Ignition system        | CDI                                                              |                                                       |
| Ignition timing        | 5 – 26° B.T.D.C.                                                 |                                                       |
| Spark plug             | DR7EA (NGK), KJ22SR-U (NISSHONDENSO)                             |                                                       |
| Carburetor             | Horizontal type, butterfly valve (3 carburetor)                  |                                                       |
| Lubrication system     | Pressure lubrication by trochoid pump                            |                                                       |
| Lubrication capacity   | 1.9L (2.00 US qt., 1.67 imp qt)                                  |                                                       |
| Starter system         | Electric starter or Recoil starter                               |                                                       |
| Stopping system        | Grounding of primary circuit                                     |                                                       |
| Fuel                   | Regular automotive gasoline (86 pump octane; unleaded preferred) |                                                       |
| Fuel tank capacity     | 25 L (6.6 US gal., 5.5 imp gal)                                  |                                                       |
| Fuel pump              | Mechanical plunger type                                          |                                                       |
| Exhaust system         | Under water type                                                 |                                                       |
| Recommended oil        | SAE 10W-30                                                       |                                                       |

\* 1: Full throttle range.

**LOWER UNIT**

|                                            |                                          |
|--------------------------------------------|------------------------------------------|
| Clutch                                     | Dog clutch (Forward – Neutral – Reverse) |
| Gear ratio                                 | 0.48 (13/27)                             |
| Reduction                                  | Spiral bevel                             |
| Gear case oil capacity                     | 0.29 (10.307 US qt., 0.255 imp qt)       |
| Propeller<br>No. of<br>blades-Dia. x Pitch | 3-235 x 305 mm<br>(9-1/4 x 12.0 in)      |
| Propeller rotating<br>direction            | Clockwise (viewed from rear)             |
| Propeller driving system                   | Spline                                   |

# Bf75 Honda Service Manual

**Y Pai**



## **Bf75 Honda Service Manual:**

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