

25.4 STEERING AND SUSPENSION

25.4.1 Tyres

- Check steering and suspension (2.2.2.1).
- Before fitting new tyres, check wheel end play.

25.4.2 Tyres

- Before fitting new tyres, check wheel end play.
- Check steering column assembly (2.2.2.2).

25.4.3 Tyres

- Check steering column assembly (2.2.2.2).
- Check steering column assembly (2.2.2.2).

CHECKING STEERING COLUMN FOR ACCIDENT DAMAGE

Figure 25.4.1.1

NOTES: Always check to ensure steering column damage does not affect steering. If steering column is damaged, it must be replaced. If steering column is damaged, it must be replaced. If steering column is damaged, it must be replaced.

25.4.4 Repair

- The steering shaft and column are an integral assembly. If either is damaged, the whole assembly must be replaced.

25.4.5 Repair

- Replace the steering column and upper shaft as a unit. If the shaft is damaged, the steering column assembly must be replaced. The steering column assembly must be replaced. The steering column assembly must be replaced.



Figure 25.4.1.1: Checking steering column for damage.

25.4.6 Repair

Tools Required:
1. 1000 (1) Dial Indicator
1. 2000 (1) Magnifying Glass

- Steering shaft length (Figure 25.4.6.1). If the steering shaft is damaged, replace the steering shaft.

Steering column length:
Standard - 780 mm (30.71 in.)
Minimum - 770 mm (30.31 in.)



Figure 25.4.6.1: Measuring steering shaft.

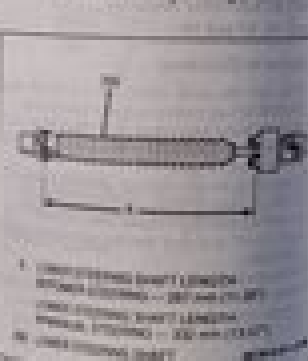


Figure 25.4.6.2: Measuring lower steering shaft.

- Lower steering shaft length (Figure 25.4.6.2). If the lower steering shaft is damaged, replace the lower steering shaft.

25.4.7 Repair

- Lower steering shaft length (Figure 25.4.7.1). If the lower steering shaft is damaged, replace the lower steering shaft.

- Lower steering shaft length (Figure 25.4.7.1). If the lower steering shaft is damaged, replace the lower steering shaft.

25.4.8 Repair

- Steering shaft joint and shaft for any damage such as cracks, bends, distortions or excessive play. If anything is found, replace the shaft assembly.
- Steering shaft for excessive wear. If found, replace the steering shaft.

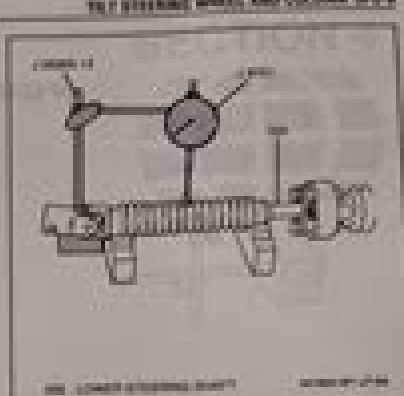


Figure 25.4.7.1: Measuring lower steering shaft.

SPECIFICATIONS

FASTENER TORQUES

Steering Wheel Nuts	10 Nm (7.4 lb ft)
Negative (-) Battery Cable to Negative (-) Battery Terminal Bolts	15 Nm (11.2 lb ft)
Steering Column Flange Bolts	14 Nm (10.3 lb ft)
Steering Shaft Joint Bolts	20 Nm (14.9 lb ft)
Lower Steering Shaft to Steering Column Bolt	25 Nm (18.5 lb ft)
Steering Column to Steering Column Bolt	20 Nm (14.9 lb ft)

STEERING COLUMN SPECIFICATIONS

Steering Column Capsule to Box Clearance	2 mm (0.079 in.)
Steering Column Length	
Standard	780 mm (30.71 in.)
Minimum	770 mm (30.31 in.)
Lower Steering Shaft Length	
With Power Steering	287 mm (11.30 in.)
With Manual Steering	242 mm (9.53 in.)
Lower Steering Shaft Maximum Allowable Bore	2 mm (0.079 in.)

SERVICE PARTS INFORMATION

Component Name (List in Section 25.2)	Reference Name in Service Parts Catalog	Group Number
Steering Wheel	Wheel, Steering	6.11.1
Steering Column	Column, Steering Wheel	6.11.2
Steering Column	Column, Steering Wheel	6.11.3
Steering Column	Column, Steering Wheel	6.11.4
Steering Column	Column, Steering Wheel	6.11.5
Steering Column	Column, Steering Wheel	6.11.6
Steering Column	Column, Steering Wheel	6.11.7
Steering Column	Column, Steering Wheel	6.11.8
Steering Column	Column, Steering Wheel	6.11.9
Steering Column	Column, Steering Wheel	6.11.10

Bass Tracker Service Manual

Daniel F McAuley



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