

PREFACE

The Erection Manual for 500 MW Steam Turbine (KWU design) manufactured by BHEL for Thermal Power Stations has been prepared by a team of BHEL engineers having long experience in Erection & Commissioning, Design, Quality control of steam turbines. This dedicated team has been drawn from regional erection group, designed department of manufacturing units, PS-Q & TS-HQ, Noida.

The manual carries general description of steam turbine, erection procedure, special instruction, general instructions, and various other technical instructions with an intention to establish an uniform approach for erection of steam turbine.

The Erection Manual provides broad based guide line for erection of steam turbine. Product standard, technical circulars & BHEL drawings for the specific project will precede the instructions and guidelines furnished in this manual. Project specific document will be generated by region concerned. This document is generated as a standard Erection Manual for 500 MW fixed pedestal type steam turbine with spring loaded foundation.

The work done by TASK FORCE is commendable. Feed-back and suggestions are welcome for the improvement of this Erection Manual to bringing down the cycle time with quality.

BHEL reserves the right to suggest alternative procedure if necessity arises at site due to local site conditions .

NOIDA

(BABOO RAM)
GENERAL MANAGER(TS&Q)

SNO	DESCRIPTION	INSTRUCTION NO
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Second Indo-German Power Plant Symposium, New Delhi, India 27-29 January 1982 ,1982 **Indian Trade Journal**
,2011-12-10 Urja ,1984 **Report of the Comptroller and Auditor General of India for the Year ... Government**
of Rajasthan ,2009 **Business India** ,1987-10 **Report** India. Department of Public Enterprises,1988 **Industrial**
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