

ENGINE

Model	BF15D	BF20D
Type	Water cooled 4-stroke, overhead valve, vertical twin	
Displacement	350 cm ³ (21.5 cu. in)	
Bore x stroke	59 x 64 mm (2.3 x 2.5 in)	
Rated horsepower	11.0 kW (15 PS) at 5,000 min ⁻¹ (rpm)	14.7 kW (20 PS) at 5,500 min ⁻¹ (rpm)
Maximum torque	25.2 N·m (2.6 kgf·m, 18.8 lbf·ft) at 3,500 min ⁻¹ (rpm)	25.8 N·m (2.6 kgf·m, 18.8 lbf·ft) at 5,000 min ⁻¹ (rpm)
Compression ratio	9.2: 1	
Fuel consumption	313 g (11.0 oz.)/kWh	337 g (11.9 oz.)/kWh
Cooling system	Forced water circulation by impeller pump with thermostat	
Ignition system	CDI	
Ignition timing	0° ± 2° B.T.D.C.	
Spark plug	CR5EH-9 (NGK), U16FER9 (DENSO)	
Carburetor	Horizontal butterfly valve type single carburetor	
Lubricating system	Forced lubrication by trochoid pump	
Oil capacity	1.0 ε (1.06 US qt, 0.88 Imp qt) at oil change 1.3 ε (1.37 US qt, 1.14 Imp qt) with oil filter replacement	
Recommended oil	SAE 10W-30, API Service classification SG/SH/SJ	
Starting system	SH, LH Type: Recoil starter SHS, SR, LHS, LR Type: Electric starter and recoil starter	
Stopping system	Ignition primary circuit ground	
Fuel used	Automotive unleaded gasoline (minimum 86 pump octane)	
Fuel tank capacity	Steel tank: 13 ε (3.43 US gal, 2.86 Imp gal) Plastic tank: 12 ε (3.17 US gal, 2.64 Imp gal)	
Fuel pump	Mechanical plunger type	
Exhaust system	Under water type	

LOWER UNIT

Model	BF15D, BF20D	
Clutch	Dog clutch (Forward-neutral-reverse)	
Gear ratio	0.48 (13/27)	
Reduction type	Spiral bevel gear	
Gear case oil capacity	0.285 ε (0.27 US qt, 0.23 Imp qt)	
Propeller	Number of blades	4
	Diameter	235 mm (9-1/4 in)
	Pitch	203 mm (8.0 in)
	Rotating direction	Clockwise (viewed from rear)

Bf15 Repair Manual

**Clymer Publications Staff, Clymer
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Operator's, aviation unit and aviation intermediate maintenance manual (including repair parts and special tools list) for tester, exhaust gas temperature, model BH112JB-53, (NSN 4920-00-372-4593). ,1990 *Clymer Honda 4-stroke Outboard Shop Manual, 2-130 HP, 1976-1999* Clymer Publications Staff,Clymer Publishing,1999 **Motor Imported Car Repair Manual** ,1987 Army Package Power Reactor APPR-1 ,1958 This manual covers the basic operating instructions to assist the operator in handling the Army Package Power Reactor This information is based on construction as of date material was compiled Volkswagen GTI Golf-Jetta Service Manual, 1985-1992 Robert Bentley, inc,1992 New information covers the 2 0 liter 16V engine ABS troubleshooting service CIS E Motronic fuel injection Digifant I fuel injection with On Board Diagnosis ECO Diesel full manual transaxle rebuilding procedures A special Fundamentals section has been added to the beginning of the manual to help the owner understand the basics of automotive systems repair procedures The most comprehensive Golf manual available Scientific and Technical Aerospace Reports ,1970 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database ISO 9000 Quality Systems Development Handbook David Hoyle,1998 Quality system developers may be managers consultants or quality assurance staff who spend a lot of time away from their offices They need a quick reference guide to the many issues they face in day to day communications which current books do not seem to provide *New Hampshire Register, State Yearbook and Legislative Manual* ,1987 **The American Catalog, 1900-1905** ,1905 **The American Catalogue** ,1905

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