



Brake Replacement

Removal of Brake

1. Lower the balls at the top.
2. Turn the top to 180° and disconnect the factory connector.
3. Remove the brake system. See page 101.
4. Remove the spring that supports the velocity line from the top of the velocity line unit.



Figure 6-7 Remove Brake Line Unit

5. Remove the velocity line unit from the drive motor assembly.



Figure 6-8 Remove Brake Line Unit

6. Disconnect the brake unit assembly electrical connector and the primary power switch assembly connector from the wall's junction.



Figure 6-9 Disconnect Brake Wiring Harness



7. Install the brake system back. Tighten or release the brake.

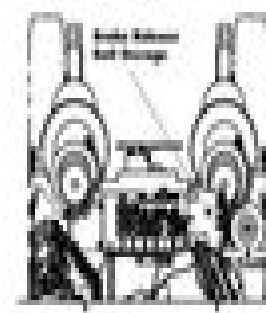


Figure 6-10 Storage location of the Brake Release Ball

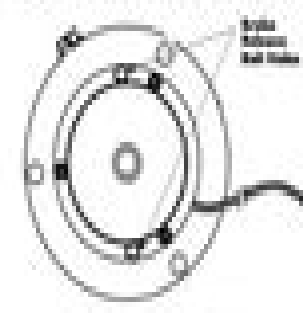


Figure 6-11 Top View of Brake Assembly

8. Remove the drive system that supports the brake assembly to the top of the machine cover. Lift the brake assembly off the drive motor.



Figure 6-12 Remove Brake Holding System

As 350 Maintenance Manual

Mike Jess



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