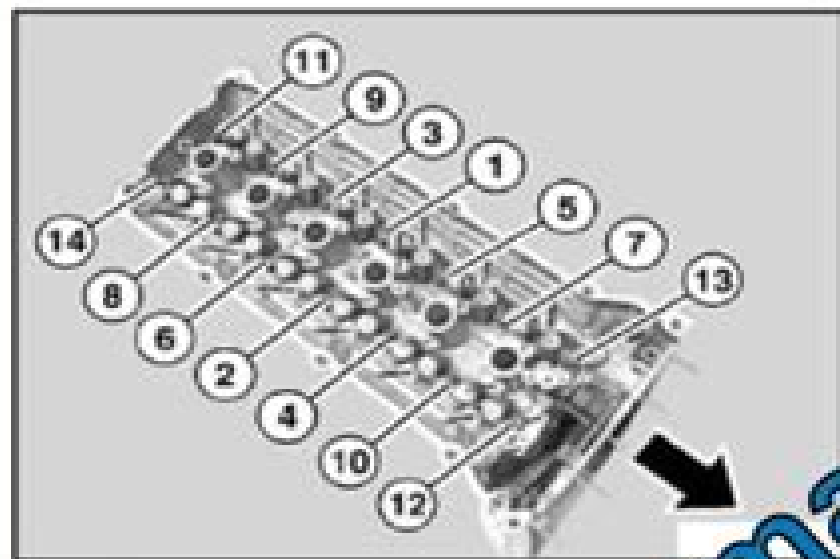


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Fig. 22: Cylinder Head Bolt Tightening Sequence

Courtesy of BMW OF NORTH AMERICA

Installation:

Installation of cylinder head is done immediately from removal.

Clean sealing faces of cylinder head and engine block; if necessary, remove traces of sealant with hardwood spatula. Make sure that oil and coolant residuals drop into oil and cooling channels.

There must be no dirt in the oil and coolant holes of the engine block and the timing case cover.

Danger of cross-threaded or over-tightened tightening values.

Check dowel sleeves for damage and correct installation position.



- | | |
|----------------------------|--------------------------------|
| 1. Nut | 9. Compressor Control Valve |
| 2. Key | 10. Snap Ring |
| 3. Clutch Plate | 11. Compressor |
| 4. Snap Ring | 12. High-Pressure Relief Valve |
| 5. Pulley Assembly Bearing | 13. Suction Port Filter Screen |
| 6. Pulley Assembly | 14. Suction Port |
| 7. Clutch Coil | 15. Seal Washer |
| 8. Snap Ring Shaft Seal | 16. Discharge Port |

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