

NOTE:

WHEN PACK VALVE CLOSE, THE TEMP CONTR VALVE CLOSES.

TEMP OF AIR EXITING PACK IS THE COLDEST SETTING OF THE THREE TRIM AIR MOD VALVES.

BOEING
737-400

CONTROLLED BY "PACK ZONE CONTROLLER"

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BACKUP FOR TEMP CONTROL, VALVE AND ANTI-ICE

PACK TRIP: (3 SIGNALS)
(CLOSE PACK VALVE & TEMP CONTR VALVE)

KEEPS MANFOLD ICE FREE

3 C SENSORS

100°C PACK DISCHARGE

CABIN TEMP BULB
CABIN TEMP SENSOR

AFT PASS ZONE

CABIN TEMP BULB
CABIN TEMP SENSOR

FWD PASS ZONE

CONTROL CABIN TEMP SENSOR

CONTROL CABIN

COOL PACK AIR MOD VALVE

DUCT OVER HEAT SENSORS

DUCT OVER HEAT SENSORS

DUCT OVER HEAT SENSORS

DUCT OVER HEAT SENSORS

DUCT OVER HEAT SENSORS

DUCT OVER HEAT SENSORS

DUCT OVER HEAT SENSORS

DUCT OVER HEAT SENSORS

DUCT OVER HEAT SENSORS

MIX MANFOLD

MIX MAN TEMP SENSOR

RECIRCULATION FAN

100°C PACK DISCHARGE

PRE-INSULATED UNPRESSURIZED

PRIMARY AND SECONDARY CONTROL

TEMP INDICATION

DEFROSTER

CONDITIONED AIR TO INDIVIDUAL GASPER AIR-OUTLET

TRIM AIR MOD VALVE

TRIM AIR MODULATING VALVE

100°C PACK DISCHARGE

PACK TEMP SENSOR

PACK TEMP BULB

RAM AIR INLET MODULATING PANELS

RAM AIR

CONDENSER

PRIMARY WATER EXTRACTORS

RE-HEATER

WATER SHUT OFF VALVE

100°C PACK DISCHARGE

100°C RAM AIR TEMP SENSOR

100°C TURB INLET

100°C WATER EXTRACTOR

RIGHT PACK (SERV)

TRIM AIR PRESS REG VALVE

TRIM AIR PRESS REG VALVE

TRIM AIR PRESS REG VALVE

TRIM AIR PRESS REG VALVE

TRIM AIR PRESS REG VALVE

TRIM AIR PRESS REG VALVE

TRIM AIR PRESS REG VALVE

TO TURBOFAN VALVE

PACK VALVE

PACK VALVE

PACK VALVE

PACK VALVE

PACK VALVE

PACK VALVE

PACK VALVE

- HOT AIR
- WARM AIR
- COOL AIR
- COLD AIR
- CONDITIONED AIR
- SEPARATED WATER

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Figure 26 Air Conditioning System Schematic

RAM AIR ACTUATOR IS CONTROLLED BY THE 110°C SENSOR

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M Mark



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