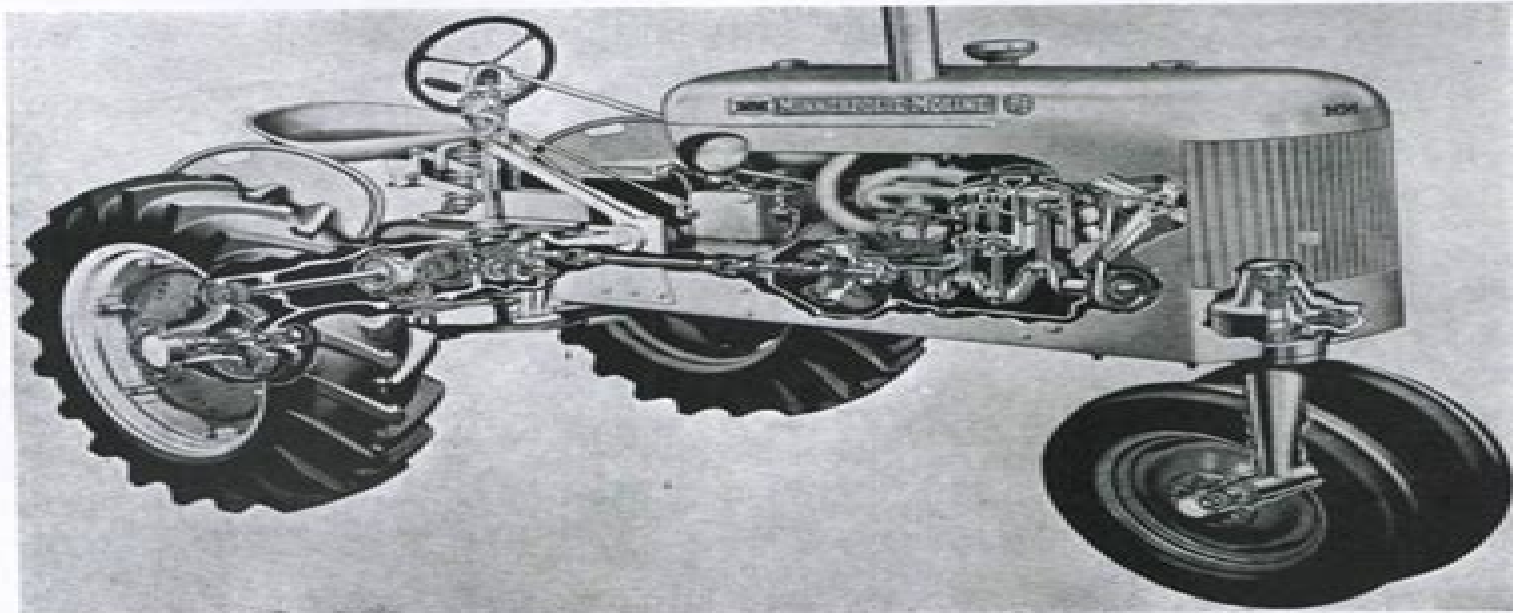




Minneapolis-Moline Model BF. Avery Models A and R were similarly constructed.

FRONT SYSTEM AND STEERING

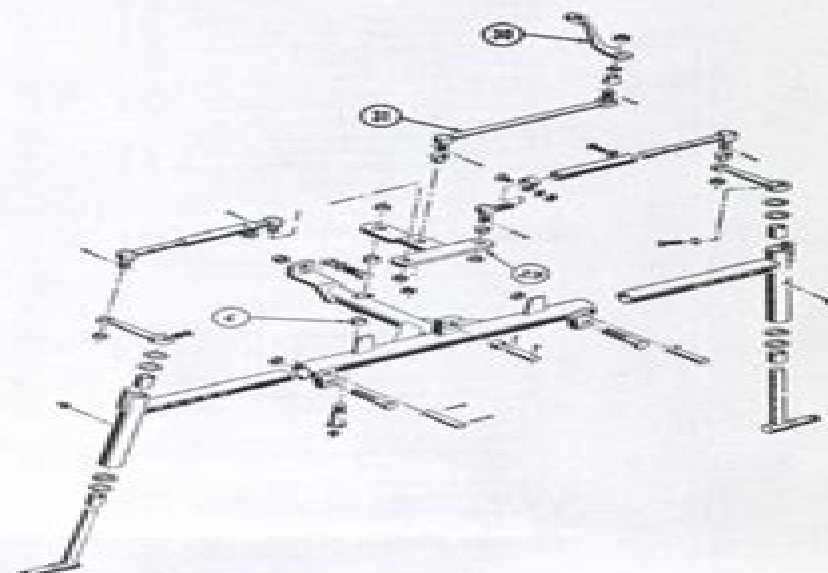
AXLE AND KNUCKLES

Models A-BF-BG-R-V

1. Lemoine type integral spindles and knuckles are retained in the axle extensions or center members by steering arms which are secured to the spindles by clamp bolts or by set screws as shown in Figs. A1 and A3. On early production model V, the knuckle bushings are of the flanged type to take thrust; whereas on the other models, the thrust is taken by a separate thrust bearing.

2. On BF, BG and R, the front axle pivot pin bushings are of the same dimensions and carry the same parts number as the knuckle bushings. Axle and radius rod pivot bushings used on the Avery built model V are pre-sized. On this model, a renewable wear plate is located between the pivot block and the bell housing.

Fig. A1 — Adjustable type front axle with integral radius rod used on model V Avery tractors built by Minneapolis-Moline. In this installation the center steering arm (29) pivots in a bushing (6) in the axle. Center hole in arm receives the drag link (31) the opposite end of which attaches to the steering arm (30) mounted on the Ross cam and lever steering gear.



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