1.3 G Code List

Code	Group	Description	Modal	Page
G00	1	Rapid Move	Y	10
G01	1	Linear Feed Move	Y	10
G02	1	Clockwise Arc Feed Move	Y	11
G03	1	Counter Clockwise Arc Feed Move	Y	11
G04	0	Dwell	N	14
G09	0	Exact stop	N.	14
G10	0	Fixture and Tool Offset Setting	N	15
G12	1	Clockwise Circle	Y	18
G13	1	Counter Clockwise Circle	Y	18
G15	11	Polar Coordinate Cancel	Y	18
G16	11	Polar Coordinate	Y	18
G17	2	XY Plane Select	Y	20
G18	2	ZX Plane Select	Y	20
G19	2	YZ Plane Select	Y	20
G20	6	Inch	Y	20
G21	6	Millimeter	Y	20
G28	0	Zero Return	N	21
G30	0	2 nd , 3 rd , 4 th Zero Return	N	22
G31	1	Probe function	N	22
G32	1	Threading*	N	23
G40	7	Cutter Compensation Cancel	Y	23
G41	7	Cutter Compensation Left	Y	25
G42	7	Cutter Compensation Right	Y	25
G43	8	Tool Length Offset + Enable	Y	25
G44	8	Tool Length Offset - Enable	Y	25
G49	8	Tool Length Offset Cancel	Y	25
G50	9	Cancel Scaling	Y	25
G51	9	Scale Axes	Y	25
G52	0	Local Coordinate System Shift	Y	26

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Irene Leigh, 1999 Using the premise that deaf people often are a minority within a minority 27 outstanding experts outline in this timely volume approaches to intervention with clients from specific diverse populations With an overview on being a psychotherapist with deaf clients this guide includes information on the diversity of consumer knowledge attitudes beliefs and experiences FOUNDATIONS OF COUNSELING PEOPLE Michael E. Illovsky, 2013-04-01 Those in the counseling profession are interacting more with people from other cultures the US sphere of influence throughout the world is spreading increasingly we are providing services to clients who are not Caucasian or of European heritage and our educational programs have been active in training both domestic students of diverse ethnic backgrounds as well as foreign students. These factors combine to contribute to the need for those who provide counseling to understand the elements

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Table of Contents Amada G Code Guide

- 1. Understanding the eBook Amada G Code Guide
 - The Rise of Digital Reading Amada G Code Guide
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Amada G Code Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Amada G Code Guide
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Amada G Code Guide
 - Personalized Recommendations
 - Amada G Code Guide User Reviews and Ratings
 - Amada G Code Guide and Bestseller Lists
- 5. Accessing Amada G Code Guide Free and Paid eBooks

- Amada G Code Guide Public Domain eBooks
- Amada G Code Guide eBook Subscription Services
- Amada G Code Guide Budget-Friendly Options
- 6. Navigating Amada G Code Guide eBook Formats
 - o ePub, PDF, MOBI, and More
 - Amada G Code Guide Compatibility with Devices
 - Amada G Code Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Amada G Code Guide
 - Highlighting and Note-Taking Amada G Code Guide
 - Interactive Elements Amada G Code Guide
- 8. Staying Engaged with Amada G Code Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Amada G Code Guide
- 9. Balancing eBooks and Physical Books Amada G Code Guide
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Amada G Code Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Amada G Code Guide
 - Setting Reading Goals Amada G Code Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Amada G Code Guide
 - Fact-Checking eBook Content of Amada G Code Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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