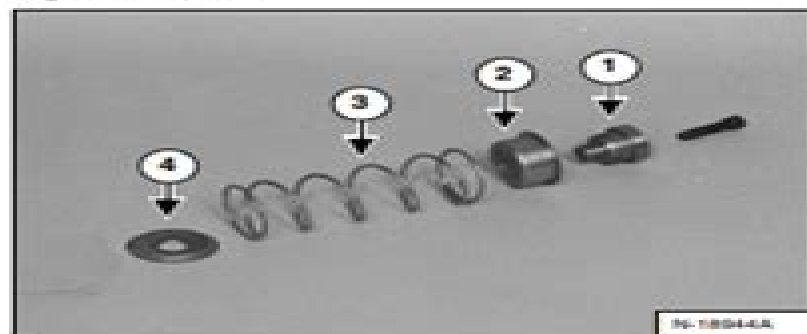


HYDRAULIC CONTROL VALVE (1 PIECE CASTING) (FOOT CONTROL) (CONT'D)

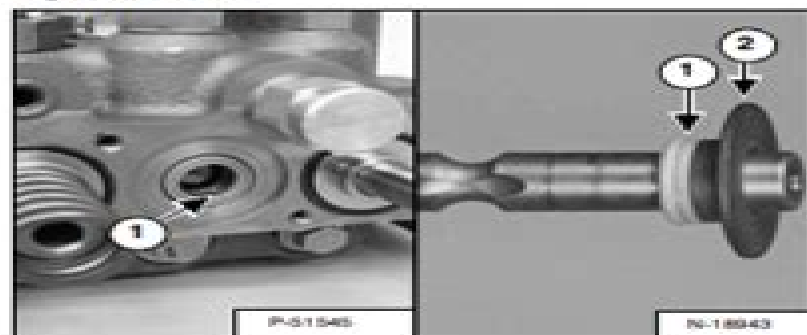
Tilt Spool Removal And Installation (Cont'd)

Figure 20-42-94



Inspect the adapter (Item 1), collar (Item 2), spring (Item 3) and washer (Item 4) [Figure 20-42-94].

Figure 20-42-95

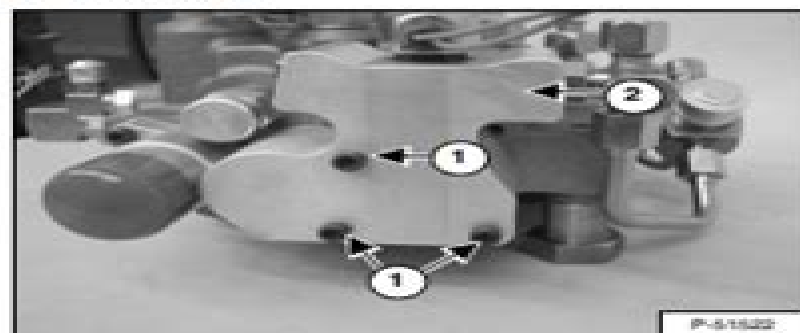


Remove the spool seal(s) (Item 1) [Figure 20-42-95] and the back-up washer (Item 2) [Figure 20-42-95].

Assembly: Always use a new spool seal.

Auxiliary Spool Removal And Installation

Figure 20-42-96



Remove the three screws (Item 1) [Figure 20-42-96] from the spool centering block.

Installation: Tighten the bolt to 90-100 in.-lb. (10-11,3 N·m) torque.

Remove the spool centering block (Item 2) [Figure 20-42-96] from the control valve.

Figure 20-42-97



Remove the spring (Item 1) and center spring retainer (Item 2) [Figure 20-42-97] from the auxiliary spool.

Note: If the centering spring retainer (Item 2) [Figure 20-42-97] must be replaced, replace the retainer on the opposite end also.

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1. Understanding the eBook Bobcat S185 Repair Manuals
 - The Rise of Digital Reading Bobcat S185 Repair Manuals
 - Advantages of eBooks Over Traditional Books
2. Identifying Bobcat S185 Repair Manuals
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Bobcat S185 Repair Manuals
 - User-Friendly Interface
4. Exploring eBook Recommendations from Bobcat S185 Repair Manuals

- Personalized Recommendations
- Bobcat S185 Repair Manuals User Reviews and Ratings
- Bobcat S185 Repair Manuals and Bestseller Lists
- 5. Accessing Bobcat S185 Repair Manuals Free and Paid eBooks
 - Bobcat S185 Repair Manuals Public Domain eBooks
 - Bobcat S185 Repair Manuals eBook Subscription Services
 - Bobcat S185 Repair Manuals Budget-Friendly Options
- 6. Navigating Bobcat S185 Repair Manuals eBook Formats
 - ePub, PDF, MOBI, and More
 - Bobcat S185 Repair Manuals Compatibility with Devices
 - Bobcat S185 Repair Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Bobcat S185 Repair Manuals
 - Highlighting and Note-Taking Bobcat S185 Repair Manuals
 - Interactive Elements Bobcat S185 Repair Manuals
- 8. Staying Engaged with Bobcat S185 Repair Manuals
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Bobcat S185 Repair Manuals
- 9. Balancing eBooks and Physical Books Bobcat S185 Repair Manuals
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Bobcat S185 Repair Manuals
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Bobcat S185 Repair Manuals
 - Setting Reading Goals Bobcat S185 Repair Manuals
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Bobcat S185 Repair Manuals

- Fact-Checking eBook Content of Bobcat S185 Repair Manuals
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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