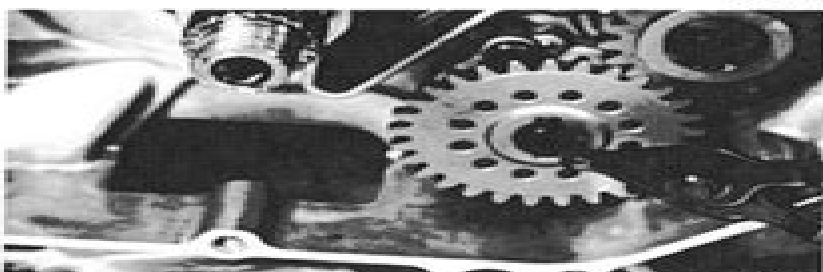


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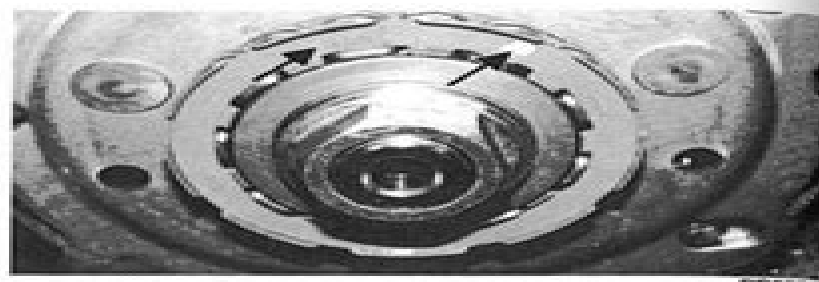
■NOTE: When installed correctly, the sides of the drive and driven gears will be flush with each other.

6. Install the clutch shoe assembly and secure with the flange nut (threads coated with red Loctite #271). Tighten to 221 ft-lb.



PR410A

7. Install the clutch cover alignment pins into the crankcase, apply oil to the cover gasket, and install the gasket onto the crankcase.
8. Install the one-way clutch onto the clutch shoe assembly.

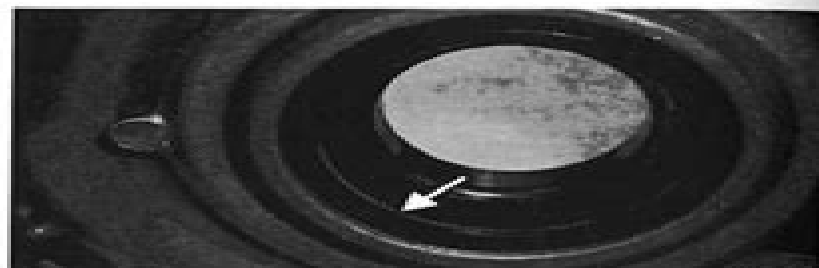


PR396A

CAUTION

When installed correctly, the green alignment dot (or the word OUTSIDE) on the one-way clutch is visible.

9. Lightly grease the clutch housing seal; then insert the left fixed-drive spacer.



CF086A



CF086A

10. Apply grease to the outer edges of the clutch housing; then from inside the clutch cover, install the clutch housing into the cover using a rubber mallet.
11. Place the clutch cover/housing assembly into position on the crankcase; then secure with the cap screws making sure the different-lengthed cap screws are in their proper location. Tighten to 8 ft-lb.

Arctic Cat 500 Atv Engine Manual

Richard Bailey



Arctic Cat 500 Atv Engine Manual:

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