

4. Install drain plug. Torque to 10 ft. lbs. (14 Nm).
5. Remove dipstick (Figure 2) ②. Refill slowly with 24 oz. (0.75 qt., 0.7 L) of new oil with the proper service classification and viscosity grade. Do not overfill.

Figure 2 — Dipstick



6. Install the dipstick.
7. Start and run engine at idle to check for oil leaks.
8. Check the oil level. The oil level should be between the **ADD** and **FULL** marks on the dipstick. Add new oil if required (Figure 3).

Figure 3 — Dipstick Markings

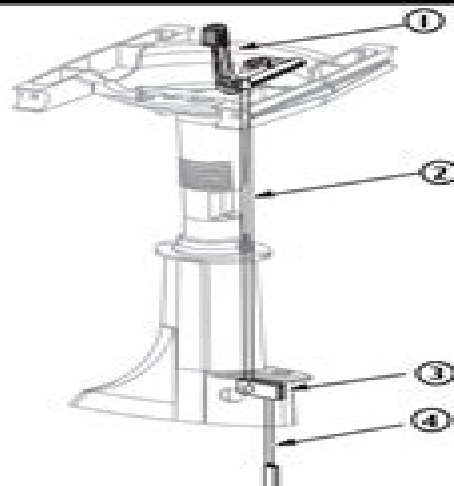


## Gear Selector

### Operation

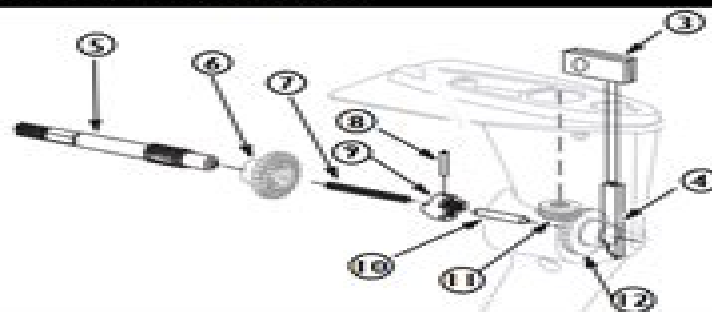
The outboard operator selects gears with the shift lever handle (Figure 4) ① on the starboard (right) side of the outboard which acts on the shift cam/rod assembly ④. The shift lever is connected to the shift cam/rod by an upper rod ③. The rods are connected with a clamp ② that also provides for **NEUTRAL** adjustment.

Figure 4 — Gear Selector Operation



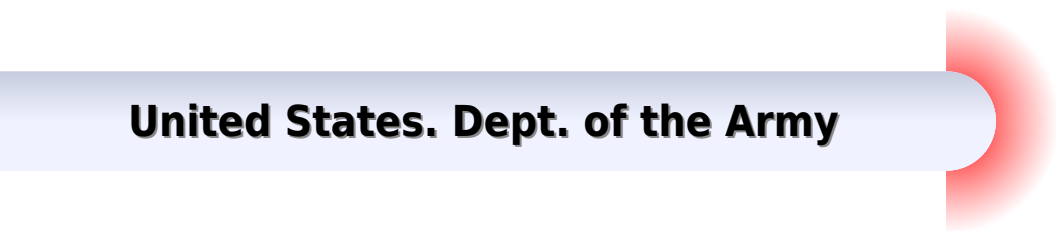
The forward gear (Figure 5) ⑥ and reverse gear ⑦ are driven simultaneously by the pinion gear ⑧ and spin freely on the propeller shaft ⑤. The spring ② inside the propeller shaft applies forward pressure on the roll pin ⑨, sliding clutch ⑩ and shift cam follower ⑪. The shift cam/rod ④ is stepped to control the location of the sliding clutch through the shifter pin. The sliding clutch is splined to the propeller shaft.

Figure 5 — Forward Gear



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**United States. Dept. of the Army**



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