

- Remove the mechanical seal ①.

### ⚠ CAUTION

The removed mechanical seal should be replaced with a new one.

## INSPECTION

Visually inspect the mechanical seal for damage. Replace the mechanical seal if there are any signs of leaks or damage.

## REASSEMBLY

Reassemble and remount the water pump in the reverse order of removal and disassembly.

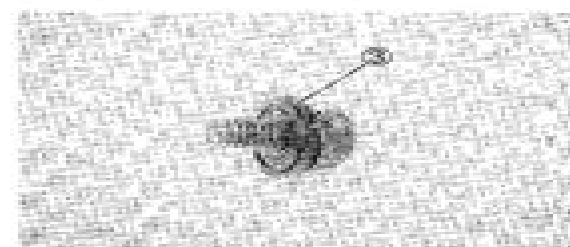
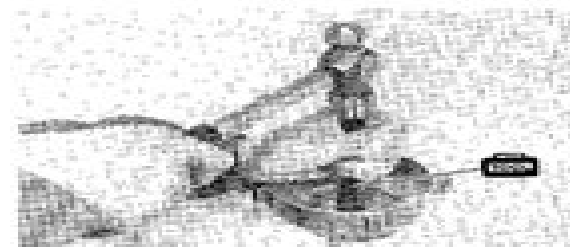
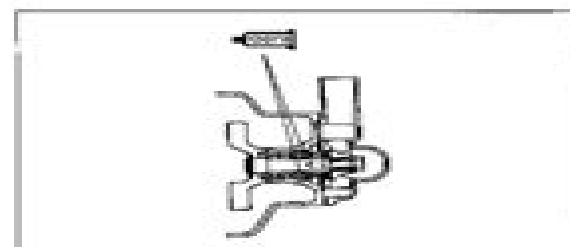
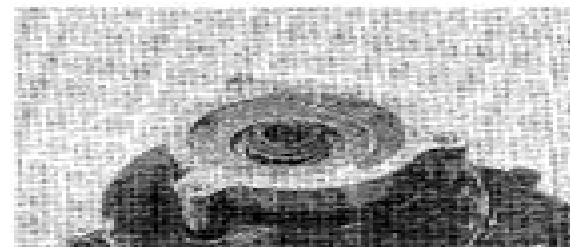
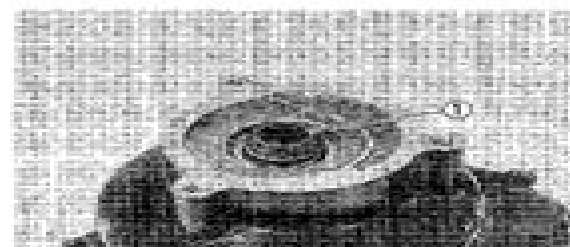
- Apply SUZUKI BOND NO. 1207B, to matching surface of mechanical seal.

 99000-31140 : SUZUKI Bond No. 1207B

- Install the water pump bearing with the special tool.

 09943-88211 : Bearing installer

- Use a new gasket ③ with the impeller mounting bolt. When installing the gasket, face the metal side of the gasket towards the spring washer and bolt.



# Ay50 Katana Repair Manual

**Richard Stone**



## **Ay50 Katana Repair Manual:**

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Mather, 2006 RS50 49cc 99 06 RS125 124cc 93 06 Includes Extrema Racing and special edition models Does not include  
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