

BODY OF KNOWLEDGE

Senior Certified Welding Inspector

All examinations for the AWS Senior Certified Welding Inspector are in open-book format. Candidates may bring to the examination site only the reference materials listed on page 2 to assist them in taking the examinations.

The SCWI examinations will consist of two open book examinations, each lasting two hours. All applicants shall successfully meet the SCWI requirements as contained in 6.2 of AWS B5.1, Specification for the Qualification of Welding Inspectors. Candidates must complete both exam parts with a minimum average of 72% overall.

Approximate subject weights for the two examination parts are as follows:

Part A		Part B	
Welding and allied processes	5%	Welding procedure qualification	1/0/96
Heat control and metallurgy	1.0%	Welding Personnel Qualification and Certification	1/096
NDE fundamentals	10%	Welding Inspection and NDE Personnel	
NDE applicability	1.94	Qualification and Certification	1.0%
Destructive testing	5%	Quality assurance	1/096
		Safety programs and procedures	576
		Project management	596
		Personnel management and training	576

Percentages indicate the minimum required for each category in an examination.

Body of Knowledge - Extended Subject Areas as per AWS B5.1:

Technical Fundamentals

- Welding and Allied Processes
- Heat Control & Metallurgy
 - . High Alloy Steel
 - . Nonferrous Materials
- NDE EVT. PT. MT. RT. UT)
 - ... Fundamentals
 - ... Techniques
 - .. Applicability
- NOE CET, AET, LT).
 - .. Applicability
 - Destructive Testing (Including groove welds, fillet welds, stud welds, and weldability testing)
 - Fundamentals
 - . Techniques
 - . Applicability

Administrative Fundamentals

- Welding Procedure Qualification and Approval
- Welding Personnel Qualification and Certification
- Welding Inspection and NDE Personnel Qualification and Certification
- Quality Assurance/Quality Management, including:
 - Quality Programs
 - ... Document Control
 - . Procurement and Supplier Control
 - Calibration
 - Quality Control
 - Process Control
 - Statistical Quality Control
 - ... Trend Analysis
 - .. Nonconformance Control
 - Auditing and Surveillance
 - ... Corrective Action
 - Reconds
- Safety Programs and Procedures
- Project Management
- Personnel Management and Training Programs
- Performance Evaluation

Aws Part B Study Guide

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