

DOWNSPOUTS-MANUFACTURED

Figure 1-27 provides information on standard manufactured downspout pipe and elbows.

Figure 1-28A illustrates a typical application which employs a rectangular corrugated downspout and "K" and "W" type elbows (Figure 1-28C). The downspout is joined to the gutter by means of an outlet tube (see Figures 1-24 and 1-25).

joints in downspout systems are made so that the top section fits inside the lower section, where it is necessary to cut the downspout to meet the vertical, the downspout must be joined. Avoid the use of elbows in long areas. Figure 1-28B shows shapes of standard

downspouts. Table 1-8 shows sizes in which pipe are available and the elbow nominal size for each size. In long areas, the rectangular corrugated (RT) and the round corrugated (RC) are recommended.

Style "A" (Figure 1-28C) is a rectangular corrugated elbow formed on the wide dimension, while Style "B" is formed on the narrow dimension. Not shown but elbows are also round and corrugated round elbows. All elbows are available in 45, 60, 75, and 90 degrees.

Refer to Figures 1-1 and 1-2 for rectangular gutter design information and details.

TABLE 1-8
DIMENSIONS AND MINIMUM GAUGES OF STANDARD DOWNSPOUTS

TYPE	MINIMUM WALL THICKNESS (IN. & MM)	DOWNSPOUT SIZE	WIDE CORRUGATED DOWNSPOUT	WIDE CORRUGATED DOWNSPOUT	WIDE CORRUGATED DOWNSPOUT	WIDE CORRUGATED DOWNSPOUT
			DOWNSPOUT SIZE	DOWNSPOUT SIZE	DOWNSPOUT SIZE	DOWNSPOUT SIZE
Rect. Round	1/16 1.57	1/2 12.7	1/2 12.7	1/2 12.7	1/2 12.7	1/2 12.7
Rect. Round	1/16 1.57	3/4 19.0	3/4 19.0	3/4 19.0	3/4 19.0	3/4 19.0
Rect. Round	1/16 1.57	1 25.4	1 25.4	1 25.4	1 25.4	1 25.4
Rect. Round	1/16 1.57	1 1/4 31.8	1 1/4 31.8	1 1/4 31.8	1 1/4 31.8	1 1/4 31.8
Rect. Round	1/16 1.57	2 50.8	2 50.8	2 50.8	2 50.8	2 50.8
Rect. Round	1/16 1.57	3 76.2	3 76.2	3 76.2	3 76.2	3 76.2
Rect. Round	1/16 1.57	4 101.6	4 101.6	4 101.6	4 101.6	4 101.6
Rect. Round	1/16 1.57	6 152.4	6 152.4	6 152.4	6 152.4	6 152.4
Rect. Round	1/16 1.57	8 203.2	8 203.2	8 203.2	8 203.2	8 203.2
Rect. Round	1/16 1.57	10 254.0	10 254.0	10 254.0	10 254.0	10 254.0
Rect. Round	1/16 1.57	12 304.8	12 304.8	12 304.8	12 304.8	12 304.8
Rect. Round	1/16 1.57	14 354.3	14 354.3	14 354.3	14 354.3	14 354.3
Rect. Round	1/16 1.57	16 406.4	16 406.4	16 406.4	16 406.4	16 406.4
Rect. Round	1/16 1.57	18 457.2	18 457.2	18 457.2	18 457.2	18 457.2
Rect. Round	1/16 1.57	20 508.0	20 508.0	20 508.0	20 508.0	20 508.0
Rect. Round	1/16 1.57	22 558.8	22 558.8	22 558.8	22 558.8	22 558.8
Rect. Round	1/16 1.57	24 609.6	24 609.6	24 609.6	24 609.6	24 609.6
Rect. Round	1/16 1.57	26 660.4	26 660.4	26 660.4	26 660.4	26 660.4
Rect. Round	1/16 1.57	28 711.2	28 711.2	28 711.2	28 711.2	28 711.2
Rect. Round	1/16 1.57	30 762.0	30 762.0	30 762.0	30 762.0	30 762.0
Rect. Round	1/16 1.57	32 812.8	32 812.8	32 812.8	32 812.8	32 812.8
Rect. Round	1/16 1.57	34 863.6	34 863.6	34 863.6	34 863.6	34 863.6
Rect. Round	1/16 1.57	36 914.4	36 914.4	36 914.4	36 914.4	36 914.4
Rect. Round	1/16 1.57	38 965.2	38 965.2	38 965.2	38 965.2	38 965.2
Rect. Round	1/16 1.57	40 1016.0	40 1016.0	40 1016.0	40 1016.0	40 1016.0
Rect. Round	1/16 1.57	42 1066.8	42 1066.8	42 1066.8	42 1066.8	42 1066.8
Rect. Round	1/16 1.57	44 1117.6	44 1117.6	44 1117.6	44 1117.6	44 1117.6
Rect. Round	1/16 1.57	46 1168.4	46 1168.4	46 1168.4	46 1168.4	46 1168.4
Rect. Round	1/16 1.57	48 1219.2	48 1219.2	48 1219.2	48 1219.2	48 1219.2
Rect. Round	1/16 1.57	50 1270.0	50 1270.0	50 1270.0	50 1270.0	50 1270.0
Rect. Round	1/16 1.57	52 1320.8	52 1320.8	52 1320.8	52 1320.8	52 1320.8
Rect. Round	1/16 1.57	54 1371.6	54 1371.6	54 1371.6	54 1371.6	54 1371.6
Rect. Round	1/16 1.57	56 1422.4	56 1422.4	56 1422.4	56 1422.4	56 1422.4
Rect. Round	1/16 1.57	58 1473.2	58 1473.2	58 1473.2	58 1473.2	58 1473.2
Rect. Round	1/16 1.57	60 1524.0	60 1524.0	60 1524.0	60 1524.0	60 1524.0
Rect. Round	1/16 1.57	62 1574.8	62 1574.8	62 1574.8	62 1574.8	62 1574.8
Rect. Round	1/16 1.57	64 1625.6	64 1625.6	64 1625.6	64 1625.6	64 1625.6
Rect. Round	1/16 1.57	66 1676.4	66 1676.4	66 1676.4	66 1676.4	66 1676.4
Rect. Round	1/16 1.57	68 1727.2	68 1727.2	68 1727.2	68 1727.2	68 1727.2
Rect. Round	1/16 1.57	70 1778.0	70 1778.0	70 1778.0	70 1778.0	70 1778.0
Rect. Round	1/16 1.57	72 1828.8	72 1828.8	72 1828.8	72 1828.8	72 1828.8
Rect. Round	1/16 1.57	74 1879.6	74 1879.6	74 1879.6	74 1879.6	74 1879.6
Rect. Round	1/16 1.57	76 1930.4	76 1930.4	76 1930.4	76 1930.4	76 1930.4
Rect. Round	1/16 1.57	78 1981.2	78 1981.2	78 1981.2	78 1981.2	78 1981.2
Rect. Round	1/16 1.57	80 2032.0	80 2032.0	80 2032.0	80 2032.0	80 2032.0
Rect. Round	1/16 1.57	82 2082.8	82 2082.8	82 2082.8	82 2082.8	82 2082.8
Rect. Round	1/16 1.57	84 2133.6	84 2133.6	84 2133.6	84 2133.6	84 2133.6
Rect. Round	1/16 1.57	86 2184.4	86 2184.4	86 2184.4	86 2184.4	86 2184.4
Rect. Round	1/16 1.57	88 2235.2	88 2235.2	88 2235.2	88 2235.2	88 2235.2
Rect. Round	1/16 1.57	90 2286.0	90 2286.0	90 2286.0	90 2286.0	90 2286.0
Rect. Round	1/16 1.57	92 2336.8	92 2336.8	92 2336.8	92 2336.8	92 2336.8
Rect. Round	1/16 1.57	94 2387.6	94 2387.6	94 2387.6	94 2387.6	94 2387.6
Rect. Round	1/16 1.57	96 2438.4	96 2438.4	96 2438.4	96 2438.4	96 2438.4
Rect. Round	1/16 1.57	98 2489.2	98 2489.2	98 2489.2	98 2489.2	98 2489.2
Rect. Round	1/16 1.57	100 2540.0	100 2540.0	100 2540.0	100 2540.0	100 2540.0
Rect. Round	1/16 1.57	102 2590.8	102 2590.8	102 2590.8	102 2590.8	102 2590.8
Rect. Round	1/16 1.57	104 2641.6	104 2641.6	104 2641.6	104 2641.6	104 2641.6
Rect. Round	1/16 1.57	106 2692.4	106 2692.4	106 2692.4	106 2692.4	106 2692.4
Rect. Round	1/16 1.57	108 2743.2	108 2743.2	108 2743.2	108 2743.2	108 2743.2
Rect. Round	1/16 1.57	110 2794.0	110 2794.0	110 2794.0	110 2794.0	110 2794.0
Rect. Round	1/16 1.57	112 2844.8	112 2844.8	112 2844.8	112 2844.8	112 2844.8
Rect. Round	1/16 1.57	114 2895.6	114 2895.6	114 2895.6	114 2895.6	114 2895.6
Rect. Round	1/16 1.57	116 2946.4	116 2946.4	116 2946.4	116 2946.4	116 2946.4
Rect. Round	1/16 1.57	118 2997.2	118 2997.2	118 2997.2	118 2997.2	118 2997.2
Rect. Round	1/16 1.57	120 3048.0	120 3048.0	120 3048.0	120 3048.0	120 3048.0
Rect. Round	1/16 1.57	122 3098.8	122 3098.8	122 3098.8	122 3098.8	122 3098.8
Rect. Round	1/16 1.57	124 3149.6	124 3149.6	124 3149.6	124 3149.6	124 3149.6
Rect. Round	1/16 1.57	126 3200.4	126 3200.4	126 3200.4	126 3200.4	126 3200.4
Rect. Round	1/16 1.57	128 3251.2	128 3251.2	128 3251.2	128 3251.2	128 3251.2
Rect. Round	1/16 1.57	130 3302.0	130 3302.0	130 3302.0	130 3302.0	130 3302.0
Rect. Round	1/16 1.57	132 3352.8	132 3352.8	132 3352.8	132 3352.8	132 3352.8
Rect. Round	1/16 1.57	134 3403.6	134 3403.6	134 3403.6	134 3403.6	134 3403.6
Rect. Round	1/16 1.57	136 3454.4	136 3454.4	136 3454.4	136 3454.4	136 3454.4
Rect. Round	1/16 1.57	138 3505.2	138 3505.2	138 3505.2	138 3505.2	138 3505.2
Rect. Round	1/16 1.57	140 3556.0	140 3556.0	140 3556.0	140 3556.0	140 3556.0
Rect. Round	1/16 1.57	142 3606.8	142 3606.8	142 3606.8	142 3606.8	142 3606.8
Rect. Round	1/16 1.57	144 3657.6	144 3657.6	144 3657.6	144 3657.6	144 3657.6
Rect. Round	1/16 1.57	146 3708.4	146 3708.4	146 3708.4	146 3708.4	146 3708.4
Rect. Round	1/16 1.57	148 3759.2	148 3759.2	148 3759.2	148 3759.2	148 3759.2
Rect. Round	1/16 1.57	150 3810.0	150 3810.0	150 3810.0	150 3810.0	150 3810.0
Rect. Round	1/16 1.57	152 3860.8	152 3860.8	152 3860.8	152 3860.8	152 3860.8
Rect. Round	1/16 1.57	154 3911.6	154 3911.6	154 3911.6	154 3911.6	154 3911.6
Rect. Round	1/16 1.57	156 3962.4	156 3962.4	156 3962.4	156 3962.4	156 3962.4
Rect. Round	1/16 1.57	158 4013.2	158 4013.2	158 4013.2	158 4013.2	158 4013.2
Rect. Round	1/16 1.57	160 4064.0	160 4064.0	160 4064.0	160 4064.0	160 4064.0
Rect. Round	1/16 1.57	162 4114.8	162 4114.8	162 4114.8	162 4114.8	162 4114.8
Rect. Round	1/16 1.57	164 4165.6	164 4165.6	164 4165.6	164 4165.6	164 4165.6
Rect. Round	1/16 1.57	166 4216.4	166 4216.4	166 4216.4	166 4216.4	166 4216.4
Rect. Round	1/16 1.57	168 4267.2	168 4267.2	168 4267.2	168 4267.2	168 4267.2
Rect. Round	1/16 1.57	170 4318.0	170 4318.0	170 4318.0	170 4318.0	170 4318.0
Rect. Round	1/16 1.57	172 4368.8	172 4368.8	172 4368.8	172 4368.8	172 4368.8
Rect. Round	1/16 1.57	174 4419.6	174 4419.6	174 4419.6	174 4419.6	174 4419.6
Rect. Round	1/16 1.57	176 4470.4	176 4470.4	176 4470.4	176 4470.4	176 4470.4
Rect. Round	1/16 1.57	178 4521.2	178 4521.2	178 4521.2	178 4521.2	178 4521.2
Rect. Round	1/16 1.57	180 4572.0	180 4572.0	180 4572.0	180 4572.0	180 4572.0
Rect. Round	1/16 1.57	182 4622.8	182 4622.8	182 4622.8	182 4622.8	182 4622.8
Rect. Round	1/16 1.57	184 4673.6	184 4673.6	184 4673.6	184 4673.6	184 4673.6
Rect. Round	1/16 1.57	186 4724.4	186 4724.4	186 4724.4	186 4724.4	186 4724.4
Rect. Round	1/16 1.57	188 4775.2	188 4775.2	188 4775.2	188 4775.2	188 4775.2
Rect. Round	1/16 1.57	190 4826.0	190 4826.0	190 4826.0	190 4826.0	190 4826.0
Rect. Round	1/16 1.57	192 4876.8	192 4876.8	192 4876.8	192 4876.8	192 4876.8
Rect. Round	1/16 1.57	194 4927.6	194 4927.6	194 4927.6	194 4927.6	194 4927.6
Rect. Round	1/16 1.57	196 4978.4	196 4978.4	196 4978.4	196 4978.4	196 4978.4
Rect. Round	1/16 1.57	198 5029.2	198 5029.2	198 5029.2	198 5029.2	198 5029.2
Rect. Round	1/16 1.57	200 5080.0	200 5080.0	200 5080.0	200 5080.0	200 5080.0
Rect. Round	1/16 1.57	202 5130.8	202 5130.8	202 5130.8	202 5130.8	202 5130.8
Rect. Round	1/16 1.57	204 5181.6	204 5181.6	204 5181.6	204 5181.6	204 5181.6
Rect. Round	1/16 1.57	206 5232.4	206 5232.4	206 5232.4	206 5232.4	206 5232.4
Rect. Round	1/16 1.57	208 5283.2	208 5283.2	208 5283.2	208 5283.2	208 5283.2
Rect. Round	1/16 1.57	210 5334.0	210 5334.0	210 5334.0	210 5334.0	210 5334.0

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Table of Contents Architectural Sheet Metal Manual 5th Edition

1. Understanding the eBook Architectural Sheet Metal Manual 5th Edition
 - The Rise of Digital Reading Architectural Sheet Metal Manual 5th Edition
 - Advantages of eBooks Over Traditional Books
2. Identifying Architectural Sheet Metal Manual 5th Edition
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Architectural Sheet Metal Manual 5th Edition
 - User-Friendly Interface
4. Exploring eBook Recommendations from Architectural Sheet Metal Manual 5th Edition
 - Personalized Recommendations
 - Architectural Sheet Metal Manual 5th Edition User Reviews and Ratings
 - Architectural Sheet Metal Manual 5th Edition and Bestseller Lists

5. Accessing Architectural Sheet Metal Manual 5th Edition Free and Paid eBooks
 - Architectural Sheet Metal Manual 5th Edition Public Domain eBooks
 - Architectural Sheet Metal Manual 5th Edition eBook Subscription Services
 - Architectural Sheet Metal Manual 5th Edition Budget-Friendly Options
6. Navigating Architectural Sheet Metal Manual 5th Edition eBook Formats
 - ePub, PDF, MOBI, and More
 - Architectural Sheet Metal Manual 5th Edition Compatibility with Devices
 - Architectural Sheet Metal Manual 5th Edition Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Architectural Sheet Metal Manual 5th Edition
 - Highlighting and Note-Taking Architectural Sheet Metal Manual 5th Edition
 - Interactive Elements Architectural Sheet Metal Manual 5th Edition
8. Staying Engaged with Architectural Sheet Metal Manual 5th Edition
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Architectural Sheet Metal Manual 5th Edition
9. Balancing eBooks and Physical Books Architectural Sheet Metal Manual 5th Edition
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Architectural Sheet Metal Manual 5th Edition
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Architectural Sheet Metal Manual 5th Edition
 - Setting Reading Goals Architectural Sheet Metal Manual 5th Edition
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Architectural Sheet Metal Manual 5th Edition
 - Fact-Checking eBook Content of Architectural Sheet Metal Manual 5th Edition
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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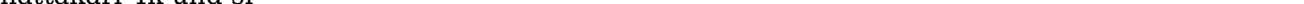
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