



Pressure Vessel Material Selection Guide

Service	Design T ₁	Temp. °C	Material	Plate	Pipe	Forging	Fittings	Pressure Rating	Structural Bolts, Nuts, Washers
Cryogenic Service	-425	-254	Stainless Steel (High Alloy)	SA 340 types 304, 304L, 347, 316, 316L	SA 312 types 304, 304L, 347, 316, 316L	SA 382 Gr. A F 304, F 304L, F 347, 316, 316L	SA 409 types 304, 304L, 347, 316, 316L	Bolts: SA 320 Gr. B8 strain hardened Nuts: SA 394 Gr. B (15 SA 310)	
	-320	-189	Stainless Steel 9 Nickel (High Alloy)	SA 340 types 304, 304L, 316, 316L SA 353	SA 312 types 304, 304L, 316, 316L SA 318 Gr. B	SA 382 Gr. A F 304, F 304L, F 316 SA 322	SA 409 WPL8		
	-150	-101	3.5 Nickel (Low Alloy)	SA 203 Gr. 3 or 8	SA 303 Gr. 3	SA 350 Gr. L/F3	SA 420 WPL3		Same as pressure parts
	-75	-59	3.5 Nickel (Low Alloy)	SA 203 Gr. A or B	SA 303 Gr. 3	SA 350 Gr. L/F3		Bolts: SA 320 Gr. 1.7 Nuts: SA 394 Gr. 8	
Low Temperatures	-51	-40							
	-50	-40		SA 318 all grades impact tested [2]	SA 318 Gr. 1		SA 420 WPL6		
	-21	-29		SA 318 all grades over 1 in. thick impact tested		SA 350 Gr. L/F3 or L/F2			
	-20	-29		SA 318 all grades over 2 in. thick impact tested	SA 32 seamless or SA 306				
	4	-16	Carbon steel (Low Alloy)	SA 318 all grades over 2 in. thick impact tested					SA 307 Gr. B SA 36 or SA 325
	5	-15							
Intermediate Temperatures	32	0		SA 203 Gr. C, max. thick: 5/4 in. SA 315 Gr. 15, 40, 60, max. thick: 1.5 in. SA 318 all grades all thicknesses			SA 214 WPL9		
	33	1		SA 203 Gr. C, max. thick: 5/4 in. SA 315 Gr. 15, 40, 60, max. thick: 1.5 in. SA 318 all grades all thicknesses	SA 32 seamless SA 306 SA 325 PL	SA 382 Gr. 1 or B SA 305 Gr. 1 or B		Bolts: SA 318 Gr. B7 Nuts: SA 394 Gr. 24	
	60	34							
	715	423							
Elevated Temperatures	716	423	C - 0.5 Mn (Low Alloy)	SA 304 Gr. B or C	SA 315 PL	SA 382 Gr. PL	SA 214 WPL		
	875	468							
	876	469	1 Cr - 0.5 Mn 1.25 Cr - 0.5 Mn (Low Alloy)	SA 387 Gr. 12-CL 1 SA 387 Gr. 12-CL 2	SA 315 PL2 SA 315 PL1	SA 382 Gr. PL2 SA 382 Gr. PL1	SA 214 WPL2 SA 214 WPL1		
	1000	538							
	1001	539	2.25 Cr - 1 Mn (Low Alloy)	SA 387 Gr. 22-CL 1 SA 387 Gr. 22	SA 315 PL2	SA 382 Gr. PL2	SA 214 WPL2	Bolts: SA 318 Gr. B8 Nuts: SA 394 Gr. 3	Same as pressure parts
	1100	593							
	1101	594	Stainless Steel (High Alloy)	SA 200 types 304, 316, 321, 347 347 preferred	SA 312 types 304L, 316L, 321L, 347L SB 423	SA 382 Gr. A 304L, 316L, 321L, 347L SB 425	SA 409 types 347L SB 366	Bolts: SA 318 Gr. B8 Nuts: SA 394 Gr. B	
	1300	814	Nickel (Nickel Based Alloy)	SB 424					
	1301	815	Stainless Steel (High Alloy)	Type 316 Stainless					
	More	More	Inconel (Nickel Based Alloy)	SB 443	SB 444	SB 446	SB 368		

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2. Moss, Dennis R. Pressure Vessel Design Manual, Third Edition, Elsevier, 2004.

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Valve Selection Handbook Peter Smith, R. W. Zappe, 2004-01-24 Valves are the components in a fluid flow or pressure system that regulate either the flow or the pressure of the fluid. They are used extensively in the process industries especially petrochemical. Though there are only four basic types of valves, there is an enormous number of different kinds of valves within each category, each one used for a specific purpose. No other book on the market analyzes the use, construction, and selection of valves in such a comprehensive manner. Covers new environmentally conscious equipment and practices the most important hot button issue in the petrochemical industry today. Details new generations of valves for offshore projects, the oil industry's fastest growing segment. Includes numerous new products that have never before been written about in the mainstream literature. Guidelines for Mechanical Integrity Systems CCPS (Center for Chemical Process

Safety), 2017-04-11 In recent years, process safety management system compliance audits have revealed that organizations often have significant opportunities for improving their Mechanical Integrity programs. As part of the Center for Chemical Process Safety's Guidelines series, *Guidelines for Mechanical Integrity Systems* provides practitioners a basic familiarity of mechanical integrity concepts and best practices. The book recommends efficient approaches for establishing a successful MI program. Standard Handbook of Chains American Chain Association, 2005-09-20 Since its founding, the American Chain

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Larson, 2015-04-30 *Thermoplastic Material Selection: A Practical Guide* presents current information on how proper material selection is a critical component of any manufactured product. The text is a practical guide to a difficult process, giving the reader a fundamental grounding in thermoplastic materials and providing the tools they need to save time, money, and frustration. The book provides an overview of the most commonly used thermoplastic materials, including discussions of the different chemical families, plastics categories, and material grades, and the implications of these differences on the material selection process. It provides fresh insights on the traditional methods of material selection based on performance and cost, and also discusses the use of non-traditional methods based on subjective evaluation. Subsequent sections include references on tools that can be used to conduct further exploration, how to accurately select the most suitable material, writing an effective material specification, and working with material suppliers and distributors. Presents current information on how proper thermoplastics material selection is a critical component of any manufactured product. A practical guide to a difficult process, giving the reader a fundamental grounding in thermoplastics material selection and providing the tools they need to save time, money, and frustration. Delivers insights on the traditional methods of material selection based on performance and cost, and introduces nontraditional methods based on size, form, appearance, and feel. **Materials Selection for**

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