ASSEMBLY LINE DESIGN

METHODOLOGY AND APPLICATIONS

WE-MIN CHOW



Robert E. Stein

Assembly Line Design We-Min Chow, 2020-12-17 This book attempts to treat line design and its related subjects in a cohesive manner with an emphasis on design applications It discusses general guidelines for setting up assumptions and determining line performance parameters based on empirical data from literature reports Product Design for Manufacture and Assembly, Third Edition Geoffrey Boothroyd, Peter Dewhurst, Winston A. Knight, 2010-12-08 Hailed as a groundbreaking and important textbook upon its initial publication the latest iteration of Product Design for Manufacture and Assembly does not rest on those laurels In addition to the expected updating of data in all chapters this third edition has been revised to provide a top notch textbook for university level courses in product design and manufacturing design The authors have added a comprehensive set of problems and student assignments to each chapter making the new edition substantially more useful See what s in the Third Edition Updated case studies on the application of DFMA techniques Extended versions of the classification schemes of the features of products that influence the difficulty of handling and insertion for manual high speed automatic and robot assembly Discussions of changes in the industry such as increased emphasis on the use of surface mount devices New data on basic manufacturing processes Coverage of powder injection molding Recognized as international experts on the re engineering of electro mechanical products the methods and guidelines developed by Boothroyd Dewhurst and Knight have been documented to provide significant savings in the product development process Often attributed with creating a revolution in product design the authors have been working in product design manufacture and assembly for more than 25 years Based on theory yet highly practical their text defines the factors that influence the ease of assembly and manufacture of products for a wide range of the basic processes used in industry It demonstrates how to develop competitive products that are simpler in configuration and easier to manufacture with reduced overall costs

Introduction to Manufacturing Processes and Materials Robert Creese,2017-12-19 The first manufacturing book to examine time based break even analysis this landmark reference text applies cost analysis to a variety of industrial processes employing a new problem based approach to manufacturing procedures materials and management An Introduction to Manufacturing Processes and Materials integrates analysis of material costs and process costs yielding a realistic effective approach to planning and executing efficient manufacturing schemes It discusses tool engineering particularly in terms of cost for press work forming dies and casting patterns process parameters such as gating and riser design for casting feeds and more Manufacturing Process Design and Optimization Rhyder,1997-04-15 This work presents the concepts of process design problem identification problem solving and process optimization It provides the basic tools needed to increase the consistency and profitability of manufacturing options stressing the paradigms of improvement and emphasizing the hands on use of tools furnished The book introduces basic experimental design principles and avoids complicated statistical formulae Handbook of Manufacturing Engineering, Second Edition - 4 Volume Set Richard Crowson, Jack

Walker, 1996-07-17 Provides single source coverage on the full range of activities that meet the manufacturing engineering process including management product and process design tooling equipment selection faciltiy planning and layout plant contruction materials handling and storage method analysis time standards and production control The text examines every topic involved with product and factory development parts fabrication and assembly processes Manufacturina Beno Benhabib, 2003-07-03 From concept development to final production this comprehensive text thoroughly examines the design prototyping and fabrication of engineering products and emphasizes modern developments in system modeling analysis and automatic control This reference details various management strategies design methodologies traditional production Assembly Automation and Product Design Geoffrey Boothroyd, 2005-06-22 The design for assembly DFA method has become a widely used way for companies to introduce competitive designs at reduced costs This text places the consideration and application of automatic assembly in the context of DFA addressing product design for both automated and manual assembly processes. The author enumerates the components processes performance and comparative economics of several types of automatic assembly systems To this end the book includes specific information on equipment such as transfer devices parts feeders feed tracks placing mechanisms and robots This is an ideal reference and guide for manufacturing product design mechanical and industrial engineers Product Design for Manufacture and Assembly, Second Edition, Revised and Expanded Geoffrey Boothroyd, Peter Dewhurst, Winston Anthony Knight, 2002 Containing more than 300 equations and the extensive data necessary to estimate manufacturing and assembly cost during product design benchmarking and should cost analysis this textbook gives students modern and effective tools for analysing injection moulding sheet metalworking die casting powder metal processing costs sand and investment casting and hot forging It includes discussions of the influence of the application of design for manufacture and assembly material selection and economic ranking of processes the effect of reduced assembly difficulties on product quality the links between computer aided design solid models and design analysis tools and more Process Modeling in Composites Manufacturing Suresh G. Advani, E. Murat Sozer, 2002-08-28 There is a wealth of literature on modeling and simulation of polymer composite manufacturing processes However existing books neglect to provide a systematic explanation of how to formulate and apply science based models in polymer composite manufacturing processes Process Modeling in Composites Manufacturing Second Edition provides tangible methods to optimize this process and it remains a proven powerful introduction to the basic principles of fluid mechanics and heat transfer Includes tools to develop an experience base to aid in modeling a composite manufacturing process Building on past developments this new book updates the previous edition's coverage of process physics and the state of modeling in the field Exploring research derived from experience intuition and trial and error the authors illustrate a state of the art understanding of mass momentum and energy transfer during composites processing They introduce computer based solutions using MATLAB code and flow simulation based analysis which complement closed

form solutions discussed in the book to help readers understand the role of different material geometric and process parameters. This self contained primer provides an introduction to modeling of composite manufacturing processes for anyone working in material science and engineering industrial mechanical and chemical engineering. It introduces a scientific basis for manufacturing using solved example problems which employ calculations provided in the book End of chapter questions and problems and fill in the blanks sections reinforce the content in order to develop the experience base of the manufacturing materials and design engineer or scientists as well as seniors and first year graduate students

Re-Engineering the Manufacturing System Robert E. Stein,2003-06-03 An information systems trailblazer in the domains of decision support and factory and supply chain synchronization the second edition of Re Engineering the Manufacturing System stays true to its title once again bestowing uniquely straightforward instructions for designing installing and operating manufacturing information systems This updated and expanded source takes care to clarify the often blurred concepts of synchronization and optimization and offers implementation advice from four discrete angles to yield better bottom line results It shows how to exploit an information system rolling ERP system implementation into the TOC framework to promote profit materialization

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