



installation instructions

COUNTERFLOW GAS-FIRED FORCED-AIR FURNACE

396G
Series A
and B
Sizes 050
thru 150

INTRODUCTION

Before installing the furnace, refer to "Procedure for Gas-Fired Furnaces" (packaged with the equipment) for information concerning combustion, venting, piping, and other standard installation practices. Further reference is made to the current edition of the American National Standard Z223.1 National Fuel Gas Code.

Each furnace is shipped from the factory completely assembled with multispeed direct-drive blower and wired ready for counterflow indoor heating installation only. All sizes feature a printed-circuit board control center with easy-to-read, low-voltage terminal strip to ensure proper connections.

The efficiency rating of the furnace is a product thermal efficiency rating determined under continuous operating conditions independent of any installed system.

CAUTION: Do not install furnace in a corrosive or contaminated atmosphere. Make sure all combustion and circulating air requirements listed in "Procedure for Gas-Fired Furnaces" are adhered to, in addition to, all local codes and ordinances.

The design of the counterflow gas-fired furnace is A.G.A. certified for installation on combustible flooring (with optional floor base), in alcoves, basements, closets, or utility rooms. This furnace line is **not** A.G.A. certified for installation in a mobile home, recreation vehicle, or outdoors.

TABLE I—CLEARANCES (in inches)

Sizes	050	075 thru 150
Sides—Single-Wall Vent	1	1
Type-B Double-Wall Vent	0	1
Back	0	0
Top of Plenum	1	1
Vent Connector—Single-Wall	6	6
Type-B Double-Wall	1	1
Front—Combustion Air Service	6	6
	30	30

Installation comprises the following:

- I. Inspection
- II. Location, Ventilation, and Air for Combustion
- III. Gas Piping
- IV. Venting

All of the above steps are covered in general by the like-numbered sections of the "Procedure for Gas-Fired Furnaces" booklet packaged with the furnace; therefore, these Installation Instructions will contain only supplementary information applicable to installing the furnace.

In addition, the following sections deal specifically with installation of the 396G:

- V. Supply-Air Plenum Installation
- VI. Electrical
- VII. Sequence of Operation
- VIII. Filter
- IX. Startup and Adjustment
- X. Care and Maintenance

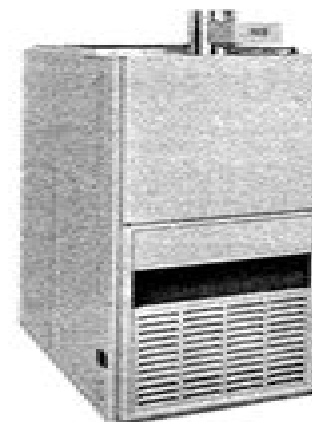
For accessory installation details, refer to applicable installation literature.

Cancels: 40396DP5-A
and 40396DP6-A

40396DP7-A
1/15/80



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Figure 1—Model 396G036075 With Optional Vent Damper Installed

V. SUPPLY-AIR PLENUM INSTALLATION

A. Installation on a concrete slab

1. See Figure 2 for dimensions and location of supply-air opening in furnace bottom.
2. Construct hole in floor per dimensions in Figure 3 and Table IV.
3. Place plenum and furnace as shown in Figure 4.

B. Installation on a combustible floor

1. Read Installation Instructions packaged with combustible floor base.
2. Cut and frame hole in floor per dimensions in Table I of Installation Instructions packaged with combustible floor base. If this requires cutting of a floor joist, the ends of cut joist into adjacent joists so that proper floor support will be maintained.
3. Assemble and install combustible floor base per instructions packaged with base.
4. When completed, combustible floor base, plenum, and furnace (or coil casing when used) should be installed as shown in Figure 5.

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Grimsby Stove and Furnace Limited

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