

```

(* During HEALTHY : <S1>:140 *)
IF ((stage1_sensor <= 0) OR (stage2_sensor <= 0) OR (stage3_sensor <= 0) THEN
  (* Transition: '<S1>:140' *)
  IF overall_target > (0.4 * L0) THEN
    (* Transition: '<S1>:141' *)
    (* Transition: '<S1>:142' *)
    is_c2_setpoint := 2;
    (* Entry 'NO_REDUCTION': '<S1>:123' *)
    rtb_stage1_setpoint := L0;
    rtb_stage2_setpoint := L0;
    distributed_target := L0;
  ELSE
    (* Transition: '<S1>:143' *)
    IF stage1_sensor <= 0 THEN
      (* Transition: '<S1>:144' *)
      (* Transition: '<S1>:146' *)
      is_c2_setpoint := 6;
      (* Entry 'STAGE_1_FAILED': '<S1>:119' *)
      distributed_target := overall_target / 2;
      rtb_stage1_setpoint := L0;
      rtb_stage2_setpoint := L0 - distributed_target;
      distributed_target := rtb_stage2_setpoint - distributed_target;
    ELSIF stage3_sensor <= 0 THEN
      (* Transition: '<S1>:145' *)
      (* Transition: '<S1>:148' *)
      is_c2_setpoint := 8;
      (* Entry 'STAGE_3_FAILED': '<S1>:118' *)
      distributed_target := overall_target / 2;
      rtb_stage1_setpoint := L0 - distributed_target;
      rtb_stage2_setpoint := rtb_stage1_setpoint - distributed_target;
      distributed_target := rtb_stage2_setpoint;
    ELSIF stage2_sensor <= 0 THEN
      (* Transition: '<S1>:147' *)
      is_c2_setpoint := 7;
      (* Entry 'STAGE_2_FAILED': '<S1>:117' *)
      distributed_target := overall_target / 2;
      rtb_stage1_setpoint := L0 - distributed_target;
      rtb_stage2_setpoint := rtb_stage1_setpoint;
      distributed_target := rtb_stage1_setpoint - distributed_target;
    ELSE
      guard := 1;
    END_IF;
  END_IF;
ELSE
  guard := 1;
END_IF;

```

Allen Bradley Structured Text Manual

**Michel-Alexandre Cardin, Saik Hay
Fong, Daniel Krob, Lui Pao Chuen, Yang
How Tan**



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illustrations and many practical examples It describes the PLC instructions for the Allen Bradley PLC 5 SLC 500 and Logix processors with an emphasis on the SLC 500 system using numerous figures tables and example problems New to this edition are two column and four color interior design that improves readability and figure placement and all the chapter questions and problems are listed in one convenient location in Appendix D with page locations for all chapter references in the questions and problems This book describes the technology so that readers can learn PLCs with no previous experience in PLCs or discrete and analog system control Instrument Engineers' Handbook,(Volume 2) Third Edition Bela G.

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