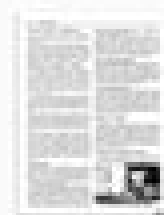


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LUBRICATION 9-15



Fig. 23-Engine Oil Filter (270 Cu. In. Engine)



Fig. 24-Engine Oil Filter (240 Cu. In. Engine)

system consists of a crankcase ventilator valve mounted on the cylinder head cover, and a venturi with a hose from its base connected to the ventilator valve.

A closed crankcase inlet air cleaner with a hose connecting it to the venturi or air cleaner housing provides for an inlet for the system.

The crankcase inlet air cleaner is also provided with inlet flaps for a forced vent flow and vent flow (see right cylinder engine), or vent flow only (see left cylinder engine), where aspiration control system (ACS) is required.



Fig. 25-Running Engine Oil Filter (240-440 Cu. In. Engine)

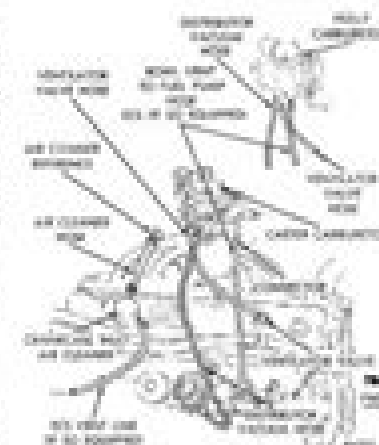


Fig. 26-Crankcase Ventilation System in Cylinder Module

VENTILATION SYSTEM OPERATION

The ventilating system operates by suction effect. Air is drawn from the crankcase air cleaner through the air cleaner hose and crankcase inlet air cleaner into the venturi, where it's system air used the fuel tank and that level system air also drawn into the venturi through the crankcase inlet air cleaner, operated through the engine and drawn

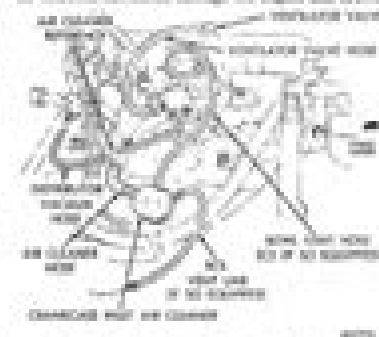


Fig. 27-Crankcase Ventilation System (270 Cu. In. Engine)

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