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ENGINE ENGINE MECHANICAL - CYLINDER BLOCK - REASSEMBLY

CAUTION / NOTICE / HINT

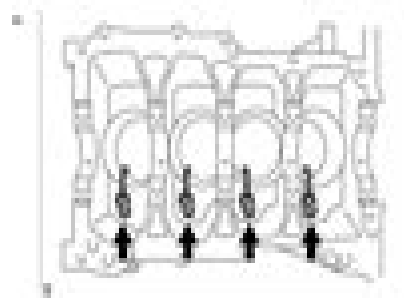
NOTE

Perform "Inspection after Repair" after replacing the piston or piston ring set.
 (See Maintenance / Manual System-CON-41 (24/24) (CON-41,CON-42) (24/24) (CON-41,CON-42) (24/24))

PROCEDURE

1. INSTALL PISTON RING SUB-ASSEMBLY

10700



Using a 5 mm hexagon socket wrench, install the 4 No. 1 oil scraper sub-assemblies with the 4 bolts.
 Torque:
 55 N·m (403 kgf·cm, 4 ft·lbf)

2. INSTALL PISTON

10701

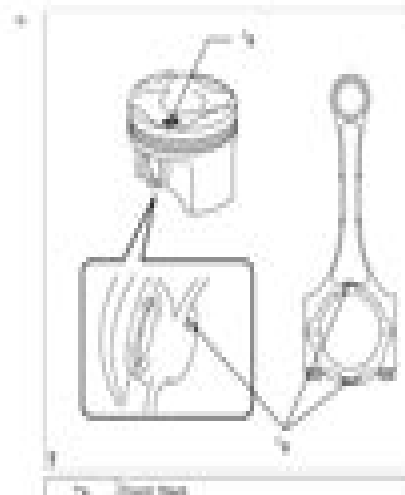


Using a screwdriver, install a new piston pin hole snap ring at one end of the piston pin hole.

NOTE

Make sure that the end gap of the piston pin hole snap ring is not aligned with the crest of the piston.

6. Gradually heat the piston to approximately 80 to 90°C (176 to 194°F).



Align the front marks of the piston and connecting rod, insert the connecting rod into the piston, and then push in the piston pin with your thumb and the piston pin covers the contact with the piston pin hole snap ring.

NOTE

The piston and piston pin are a matched set.

7. Using a screwdriver, install a new piston pin hole snap ring at the other end of the piston pin hole.

NOTE

Make sure that the end gap of the piston pin hole snap ring is not aligned with the crest of the piston.



Check the fitting condition between the piston and piston pin by trying to move the piston back and forth on the piston pin.

NOTE

Perform "Inspection after Repair" after replacing the piston.
 (See Maintenance / Manual System-CON-41 (24/24) (CON-41,CON-42) (24/24) (CON-41,CON-42) (24/24))

Altis Repair Manual

J Dewey



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