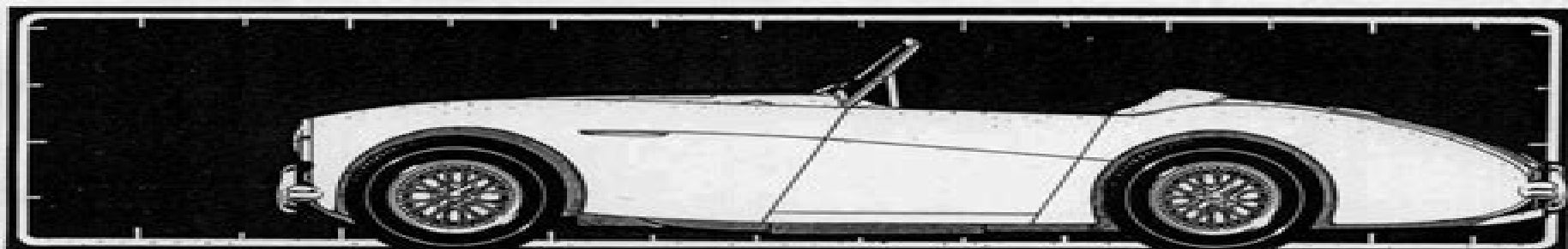


# Mini Manual

The Mini-Manual is based on the original survey of the car conducted by Motor Trader when the model was still current.



## AUSTIN-HEALEY 100 1953/54

## No12

Manufacturers: Austin Motor Co., Ltd., Longbridge, G.P.O. Box 41, Birmingham, in association with Donald Healey Motor Co., Ltd.

**I**NTRODUCED at the 1952 Earls Court Motor Show, the Austin-Healey is quite distinct from other Healey models. The box-section chassis frame is of Healey design, but Austin components are used for the coil spring and double wishbone front suspension, semi-elliptic rear suspension, rear axle and transmission. The engine is basically that used in the now discontinued A30 chassis. The gearbox is the same as that of the A70, but a central lever has been substituted for the steering column control, bottom gear is blocked out and a Laycock-de Normanville overdrive built on to the gearbox. Automatic control of the overdrive is electrically operated. One model only, an open sports two-seater, is produced, the body shell being welded to the chassis frame. There have been no major modifications.

The chassis serial number is stamped on a plate fixed to the top of the chassis frame on the off side alongside the engine. The engine serial number, prefixed 1B, is stamped on a boss on the offside top of the cylinder block. Engine number, chassis serial number and the car type symbol, BNL (L indicating left-hand drive) are on a plate fixed inside the scuttle on the driver's side.

Special tools are the same as for the Austin A70, with the addition of certain tools for the overdrive. BSP threads and hexagons are used on most of the basic components, but Unified threads have been introduced on new or special components.

### MOUNTING

At front inverted L-shaped brackets bolted to front engine plate rest on large bonded rubber blocks on brackets bolted to chassis frame. Torque reaction rubber buffers, bolted to top lip of engine brackets bear on tops of frame brackets, but should have slight clearance when engine is resting on mountings.

At rear, feet cast on overdrive rear casing rest on bonded rubber mounting units bolted to cross-members. Setscrews through feet screw into mountings. Tighten all bolts fully.

Fore-and-aft stay rod between cross-member and lug on offside of overdrive casing, with buffers, nuts and locknuts. Longer threaded end fits to front.

When engine is mounted in chassis, leave rear mounting unit bolts to chassis loose. Then adjust link so that it is in neither compression nor tension, and rubbers are just firmly ripped. Then tighten rear mounting bolts to chassis.

### REMOVAL

Engine, gearbox and overdrive are best removed as unit. If gearbox is left in chassis, it is difficult to reassemble engine.

Detach bonnet from hinges. Disconnect and remove radiator core (three bolts each side to wing

valances). Disconnect all pipes, wires and controls, including rev. counter drive on rear side, and remove carburettors, oil filter and distributor. Take weight of engine on slings behind front engine plate and below rear of bell-housing, so that engine can be tilted sharply.

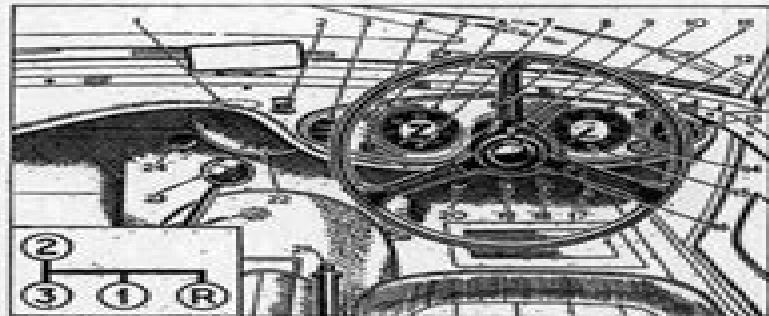
Remove metal cover over propeller shaft front joint, and detach gearbox cover (Phillips screws to floor) and vertical scudole plate. Disconnect overdrive wiring from centrifugal switch, solenoid and switch on off side of gearbox. Disconnect clutch linkage and front end of propeller shaft. Take out rear mounting setscrews, fore-and-aft stay rod and front mounting bracket bolts to chassis. Power unit can then be tilted and lifted out through bonnet opening.

### CRANKSHAFT

Three main bearings. Thin, steel-backed, white

### INSTRUMENTS AND CONTROLS:

1. Bonnet lock (behind fascia)
2. Overdrive switch
3. Oil pressure and water temp. gaug
4. Starter push
5. Screenwiper switch
6. Speedometer
7. Beam warning light
8. Flasher warning light indicator
9. Direction indicator switch
10. Horn push
11. Rev. counter
12. Lighting switch
13. Petrol gauge
14. Ignition switch
15. Ignition warning light
16. Panel light switch
17. Accelerator
18. Brake pedal
19. Clutch pedal
20. Dipper switch
21. Handbrake
22. Heater switch
23. Gear lever
24. Starting mixture control



# Austin Healey 100 Manual

**John Harold Haynes, Brian Leonard  
Chalmers-Hunt**



## **Austin Healey 100 Manual:**

**Austin Healey 100/6 and 3000 Owners Workshop Manual** John Harold Haynes, Brian Leonard Chalmers-Hunt, 1974  
Austin Healey 100/6 and 3000 John Harold Haynes, Brian Leonard Chalmers-Hunt, 1972     **Austin-Healey 100 Service Manual** ,1956     *Austin-Healey 100/6 and 3000 Workshop Manual (1956-1968)* British Leyland Motors, 2002-06-01  
Austin-Healey 100/6 - 3000 MK 1 2 3 Owners Workshop Manual 1956-1968 Brooklands Books Ltd, 2015-05-29 This do it yourself workshop manual has been specially written for the owner who wishes to maintain his vehicle carry out the bulk of his own servicing repairs There are step by step instructions many illustrations are given of most dismantling overhauling assembling operations Covering engine fuel cooling systems ignition heating exhaust emissions clutch transmission rear axle suspension steering gear brakes electrics bodywork With a total of 150 fully illustrated pages     **Austin-Healey 100-six and 3000** ,1981     *Austin Healey 100 Owner's Workshop Manual* ,2013-04 This is a maintenance and repair manual for the DIY mechanic It provides all you need to know about servicing the Austin Healey 100     *Austin-Healey 100/6 and 3000 Workshop Manual* ,1967     *Austin-Healey 100/4, Series BN1 & BN2, Shop Manual* ,1970     **Austin-Healey, 100** Austin Motor Company, 1956

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