

Inspection / Calibration Certificate

**BOSCH**

Certificate No. PCPL/42024/19472

Product:

Job No BN 20000
Description Optical Level GOL 32D
Part No 3 601 K68 500
SI No 422000908

Inspection:

Date 23-04-2024
Item Received on 16-04-2024
Condition on Receipt Satisfactory
Inspector Praveen
NextService —

Traceability

Master Instrument calibrated vide ULR No.
CC229824000000090F Valid till 04/02/2025

Equipment used for Calibration

- 1 Elevating Stand 2 with optical level PCPL 653
- 2 Indexing Table
- 3 Universal Stand 1 PCPL 651

Environment Temperature at start 20.2 at end 20.3 in degree centigrade

The product was checked optically and mechanically

Inspection result:**Base Plate**

Sl. No	Reference Angle in deg	Measured Angle in deg	Observed Level in sec	Level in mm @ 30 mts.
1	0	0	0	0
2	45	45	0	0
3	90	90	0	0
4	120	120	0	0
5	180	180	0	0
6	240	240	0	0
7	270	270	0	0
8	315	315	0	0
9	360	360	0	0

Trivet OK
Bubble Level OK
Optic
Ocular OK
Crosshairs OK
Focusing Device OK
Base Plate
Stability OK
Working range OK
Accuracy OK

Remarks:

Height accuracy for individual measurement 3 mm/30 m for GOL 20D
Height accuracy for individual measurement 1.6 mm/30 m for GOL 26D
Height accuracy for individual measurement 1 mm/30 m for GOL 32D

Uncertainty of Angle measurement at 95% confidence level with coverage factor $k=2 \pm 0.4$ degree

Uncertainty of level measurement at 95% confidence level with coverage factor $k=2 \pm 6.4$ seconds

Calibration is conducted with reference to master equipments traceable to National Standards

In order to maintain your unit in optimal operating condition, we recommend that the calibration be checked at least once per year. If you suspect any irregular or erroneous readings, as well as after impact or fall, it is necessary to inspect the product immediately.

This certificate refers to the values obtained at the time of calibration. This certificate relates only to the item mentioned, this calibration report shall not be reproduced except in full or part without the written approval of Bosch Limited. The results reported are valid at the time of and under stated conditions of measurement.

Signature Calibration Engineer

Signature Technical Manager

Bosch India Limited

Location: PA-AT Complex, Post Box No. 3000, Hosur Road, Adugodi, Bangalore - 560 030 Ph: 080-22999778
Calibrated At: No. 5, 5th F Cross, 5th Main, Ganapathipura, Kanakpura Main Road, Bangalore - 560062



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Bosch Diesel Calibration Manual

**American Society for Testing and
Materials**

A red circular graphic with a gradient, appearing as a partial circle or a thick curved line, located to the right of the American Society for Testing and Materials text.

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Table of Contents Bosch Diesel Calibration Manual

1. Understanding the eBook Bosch Diesel Calibration Manual
 - The Rise of Digital Reading Bosch Diesel Calibration Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Bosch Diesel Calibration Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Bosch Diesel Calibration Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Bosch Diesel Calibration Manual
 - Personalized Recommendations
 - Bosch Diesel Calibration Manual User Reviews and Ratings
 - Bosch Diesel Calibration Manual and Bestseller Lists
5. Accessing Bosch Diesel Calibration Manual Free and Paid eBooks
 - Bosch Diesel Calibration Manual Public Domain eBooks
 - Bosch Diesel Calibration Manual eBook Subscription Services
 - Bosch Diesel Calibration Manual Budget-Friendly Options

6. Navigating Bosch Diesel Calibration Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Bosch Diesel Calibration Manual Compatibility with Devices
 - Bosch Diesel Calibration Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Bosch Diesel Calibration Manual
 - Highlighting and Note-Taking Bosch Diesel Calibration Manual
 - Interactive Elements Bosch Diesel Calibration Manual
8. Staying Engaged with Bosch Diesel Calibration Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Bosch Diesel Calibration Manual
9. Balancing eBooks and Physical Books Bosch Diesel Calibration Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Bosch Diesel Calibration Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Bosch Diesel Calibration Manual
 - Setting Reading Goals Bosch Diesel Calibration Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Bosch Diesel Calibration Manual
 - Fact-Checking eBook Content of Bosch Diesel Calibration Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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