

Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module (air intake and cable retainers, (M20 engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (arrow) holding upper and lower sections of intake manifold together (M20 engine shown).
- On the rear upper section of intake manifold, remove screws (7) and mounting bolts (8) for water pump.



- On the upper section of intake manifold and its water pump, remove off-road water pump on lower section with suitable (steel shaft or water pump (arrow) or other suitable material).

Drive belts, assembly

1. Bolt
 - Torque to 120 Nm (20 ft-lb) + 1/2 turn (M20)
 - To loosen and tighten, counter-bolt with 34 ft-lb
 - Threads and shoulder must be free of oil and grease
 - Additional quarter turn torque (shown) on 1/2 turn (M20) (M20)
2. Bolt
 - Torque to 120 Nm (20 ft-lb)
3. Bolt
 - Torque to 120 Nm (20 ft-lb)
4. Bolt
 - Torque to 120 Nm (20 ft-lb)
5. Timing belt guard, water section
6. Bolt
 - Torque to 40 Nm (30 ft-lb)
7. Right engine mount
8. Timing belt guard, upper section
9. Timing belt
10. Water pump pulley
11. Water pump pulley
12. Water pump pulley
13. Bolt
 - Torque to 120 Nm (20 ft-lb)
14. Bolt
 - Torque to 120 Nm (20 ft-lb)
15. Bolt
 - Torque to 120 Nm (20 ft-lb)
16. Bolt
 - Torque to 120 Nm (20 ft-lb)



17. Camshaft sprocket
 - Release from camshaft using two-part pulley
18. Timing belt
19. Water pump pulley
20. Water pump pulley
21. Bolt
 - Torque to 120 Nm (20 ft-lb)
22. Timing belt guard, rear
23. Coolant pump
 - Check impeller for signs of movement
24. Water pump pulley
25. Camshaft timing belt drive sprocket
26. Bushing, threaded
27. Diesel injection pump
28. Assembly bracket
 - Mounting for diesel injection pump, generator power steering pump, and air conditioner compressor
29. Bolt
 - Torque to 40 Nm (30 ft-lb)

Bora Engine Manual

A. K. Legg, Peter T. Gill



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