

BOC Industrial and Refrigeration Gas Cylinder Colour Identification

Air Based Gases

Fuel Gases

Notes



Black
Industrial Air
100
None
Other Gas



Black
Air/O₂ 50
Industrial Nitrogen 100
Air/O₂ 50/49 or Argon/O₂ 50/49



Black
Industrial Oxygen 100



Class 2.2
100
Industrial Acetylene 100



Black gas
or gasless
100
Nitrogen 100
N₂



Black gas
or gasless
100
LPG (Propane)
or Butane 100



Black Gas
or Air/O₂ 50
100
LPG
or Butane 100
None gas
propane



Red Gas
or Air/O₂ 50
100
Industrial Hydrogen 100



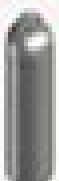
Black
or Air/O₂ 50
100
Industrial Gases 100

- 1. All other relevant numbers refer to AS 200
- 2. Gasless cylinder colour sample only AS 200 200
- 3. Numbers in italics BOC's Gas Code
- 4. Cylinder colour not shown

Shielding Gases



Black Gas
or Air/O₂ 50
100
Shielding Argon 100



Black Gas
or Air/O₂ 50
100
Industrial Carbon
Dioxide 100



Black
Shielding
or Air/O₂ 50
100
Argonshield®
Light 100
Black Gas
or Air/O₂ 50



Black
Shielding
or Air/O₂ 50
100
Argonshield®
Industrial 100
Black Gas
or Air/O₂ 50



Black
Shielding
or Air/O₂ 50
100
Argonshield®
Heavy 100
Black Gas
or Air/O₂ 50



Black
Argonshield®
or Air/O₂ 50
100
Black Gas
or Air/O₂ 50



Black Gas
or Air/O₂ 50
100
Argonshield®
or Air/O₂ 50
100
Black Gas
or Air/O₂ 50



Black
Shielding
or Air/O₂ 50
100
Argonshield®
or Air/O₂ 50
100
Black Gas
or Air/O₂ 50



Black Gas
or Air/O₂ 50
100
Shielding
or Air/O₂ 50
100
Argonshield®
or Air/O₂ 50
100
Black Gas
or Air/O₂ 50



Black
Argonshield®
or Air/O₂ 50
100
Black Gas
or Air/O₂ 50



Black Gas
or Air/O₂ 50
100
Shielding
or Air/O₂ 50
100
Argonshield®
Heavy 100
Black Gas
or Air/O₂ 50

Shielding Gases (cont)

Laser Gases



Black Gas
or Air/O₂ 50
100
Shielding
or Air/O₂ 50
100
Argonshield®
or Air/O₂ 50
100
Black Gas
or Air/O₂ 50



Black
Argonshield®
or Air/O₂ 50
100
Black Gas
or Air/O₂ 50



Black
Shielding
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Black
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Black
Argonshield®
or Air/O₂ 50
100
Black Gas
or Air/O₂ 50



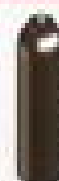
Black
Shielding
or Air/O₂ 50
100
Industrial
or Air/O₂ 50
100
Carbon
Dioxide 100
or gasless
or light
propane



Black Gas
or Air/O₂ 50
100
Laser Carbon
Dioxide 100
or gasless
or light
propane



Black
Laser
Argon 100



Black
or Air/O₂ 50
100
Industrial High
Purity Grade 100
Air/O₂ 50/49 or Argon/O₂ 50/49



Black
or Air/O₂ 50
100
Industrial High
Purity Grade 100
Air/O₂ 50/49 or Argon/O₂ 50/49

Refrigeration Gases

Class Diamonds



Black Gas
or Air/O₂ 50
100
Gasless
or Air/O₂ 50
100
R22 100



Black
or Air/O₂ 50
100
Gasless
or Air/O₂ 50
100
R404a 100



Black
or Air/O₂ 50
100
Gasless
or Air/O₂ 50
100
R404a 100



Black
or Air/O₂ 50
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Gasless
or Air/O₂ 50
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R404a 100



Black
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Gasless
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R404a 100



Black
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Gasless
or Air/O₂ 50
100
R404a 100



Black
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Gasless
or Air/O₂ 50
100
R404a 100



Black
or Air/O₂ 50
100
Gasless
or Air/O₂ 50
100
R404a 100



Black
or Air/O₂ 50
100
Gasless
or Air/O₂ 50
100
R404a 100



Black
or Air/O₂ 50
100
Gasless
or Air/O₂ 50
100
R404a 100

The gas contents of BOC cylinders are identified by the labels affixed to the shoulder of the cylinders. A cylinder without a label should not be used, but should be returned to the supplier. An important part of the label is the class diamond, which represents the characteristics of the gas as Flammable. A label with multiple class diamonds indicates multiple associated hazards.



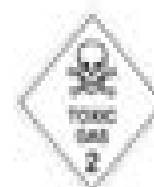
Class 2.2
2
Corrosive Gas

Class 2.2
Corrosive Gas
Yellow / Black marking



Class 2.1
2
Flammable Gas

Class 2.1
Flammable Gas
Red / Black marking



Class 2.3
2
Toxic Gas

Class 2.3
Toxic Gas
White / Black marking



Class 2.4
2
Non-Flammable, Non-Toxic Gas

Class 2.4
Non-Flammable, Non-Toxic Gas
Green / Black marking

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BOC.



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