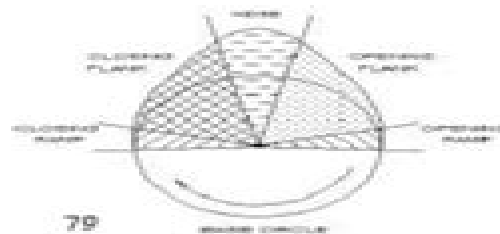


CHAPTER 5: THE CAMSHAFT

CAMSHAFT CHOICE.

The camshaft is undoubtedly the most important single component to be selected when tuning the four-stroke engine.

The correct choice is often difficult to make and this chapter is principally concerned in setting out the problems and facts, in order that the correct decision can be made for an individual application.



Recognition of the profile.

The cam lobe is made up of four essential elements (Fig 79). The base circle or clearance circle, often called the heel, together with the ramp - the flank - and the nose.

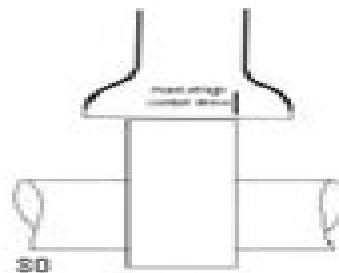
The **BASE CIRCLE** is the area of the cam in which little or no contact takes place with the cam follower.

The centre of the base circle duration lies at approximately 180 degrees from the nose centre line and is the point at which valve clearances are normally set.

The **RAMP** is the area joining the base circle to flank, and is designed to take up valve clearance in a controlled manner, immediately prior to the start of valve lift.

The **FLANK** lifts the valve train with the spring in compression and accelerates to its maximum speed.

The **NOSE** takes over at this point and controls the valve train deceleration until it momentarily comes to rest at full lift, when the process reverses itself to the lower valve back to its seat, where the ramp will re-open the clearance.



The whole procedure exerts an enormous strain on the components involved, sometimes 'stacking-up' contact stresses over the cam nose as high as 1300 Meganewtons/sq.m. (200 lbs/sq.in.), calling for a high degree of accuracy in design and manufacture, together with the need for great care and attention when fitting.

The cam nose stress stack-up is the result of a number of unavoidable design constrictions.

No matter how tight the engine manufacturing tolerances, there will always be a small amount of mis-alignment or 'out-of-square' mating between components, sometimes causing hairline or pressure point contact. (Fig. 80)

In order to minimise the effects of this possibility, cam lobes are often purposely machined with a taper to mate with a spherically ground tappet face (Fig. 81), creating an intentional but calculable high pressure footprint, slightly offset from the tappet centre-line to promote rotation of the tappet, thus improving overall service life.

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Table of Contents **Bg Tuning Manual All**

1. Understanding the eBook Bg Tuning Manual All
 - The Rise of Digital Reading Bg Tuning Manual All
 - Advantages of eBooks Over Traditional Books
2. Identifying Bg Tuning Manual All
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Bg Tuning Manual All
 - User-Friendly Interface
4. Exploring eBook Recommendations from Bg Tuning Manual All
 - Personalized Recommendations
 - Bg Tuning Manual All User Reviews and Ratings
 - Bg Tuning Manual All and Bestseller Lists

5. Accessing Bg Tuning Manual All Free and Paid eBooks
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7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Bg Tuning Manual All
 - Highlighting and Note-Taking Bg Tuning Manual All
 - Interactive Elements Bg Tuning Manual All
8. Staying Engaged with Bg Tuning Manual All
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Bg Tuning Manual All
9. Balancing eBooks and Physical Books Bg Tuning Manual All
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Bg Tuning Manual All
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Bg Tuning Manual All
 - Setting Reading Goals Bg Tuning Manual All
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Bg Tuning Manual All
 - Fact-Checking eBook Content of Bg Tuning Manual All
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
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14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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