

BSA M20 MAINTENANCE AND INSTRUCTION MANUAL

THE LUBRICATION SYSTEM

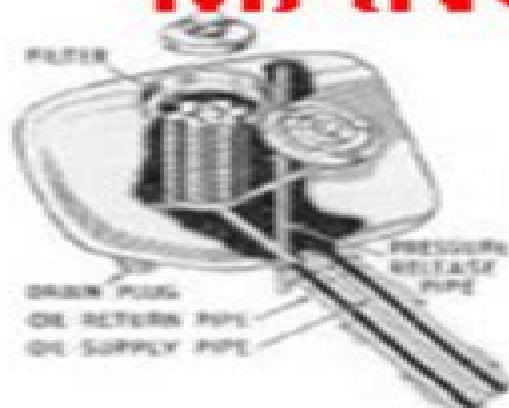
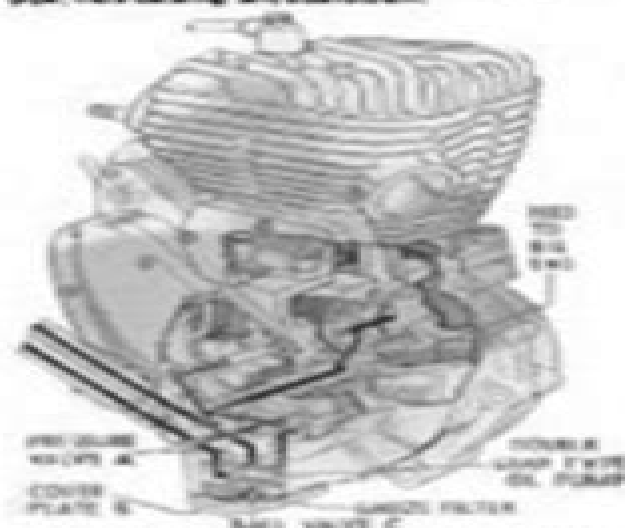


Fig. 1 - Lubrication System

The original lubrication system is of the dry sump type, operated by a double gear pump, situated in the bottom of the crankcase on the right-hand side. All oilways are internal except for the supply and return pipes from the tank. The oil flows from the tank to the supply pump (the big gear in green) and thence past the pressure valve (A) to the four valves feeding the main journals, and along the bottom mechanism to the big end bearing. After lubricating the big end and connecting through the engine in the form of a rod, the oil descends through a filter in the bottom of the crankcase, from which it is drawn by the return pump (the small gear in green) past valve (C), and delivered up the return pipe to the tank, where it passes through a fine mesh filter into the tank itself.

Incorrect setting of the ball valve (A), will allow oil to be drawn from the tank to the engine, whilst the machine is stationary. If the ball valve (C) should get stuck in the working, there will be no return of oil to the tank. To check the oil circulation open the filler tap cap and remove filler cap whilst the engine is running. Oil should be seen rising to the return pipe from the crankcase. The tank and crankcase should be drained once or 2,000 miles and replenished with oil as set.

Any addition to the pressure release pipe in the tank, will cause an increase in pressure inside the oil tank, and will result in leakage of oil at the filler cap. This can be put right by making a length of flexible hose into the pipe at the filler and seal around at the rear, (multiple fit) and pushing this in as right up the pipe, thus clearing any obstruction.



To remove the oil tank filler for cleaning, remove the tank filler cap, release the filler tap (the green) and oil filler end. The filler should be placed in a can large enough to cover it with paint, and thoroughly washed. Before replacing make sure that it is quite dry and clean.

The pump filter can be replaced after removing the cover plate (B) and should be thoroughly washed with petrol, dried and replaced.

NOTE. It is not advisable to remove the oil pump unless the pump is thoroughly faulty.

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