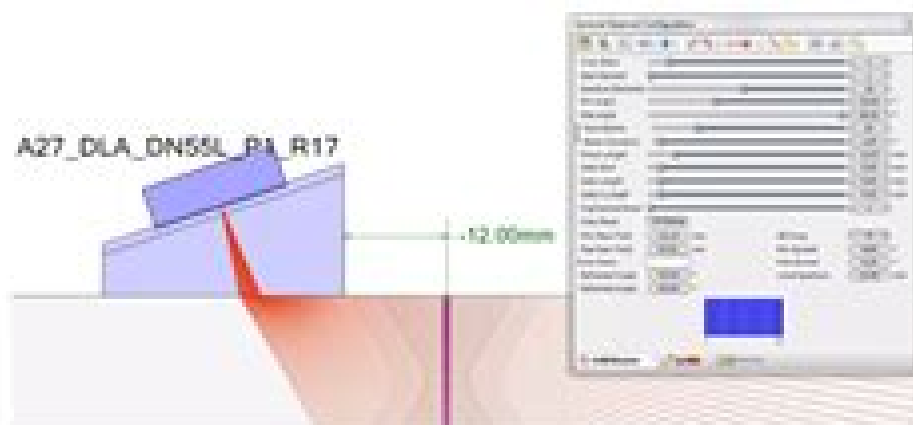
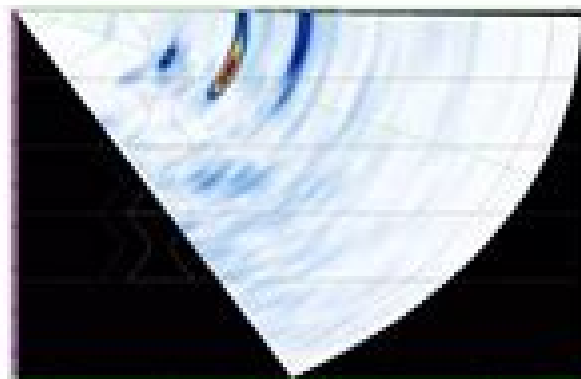


Improvements in PA Inspection of LNG Tanks

PA Setup and Configuration – DLA (Dual Linear Array)

- DLA 30–89 degree S-scan
- DLA uses a pitch-catch technique with an acoustically insulated receiver
- Only refracted longitudinal beams can penetrate the I-625 weld
- Typical flaws are incomplete penetration in weld root, lack of fusion in weld volume, and centerline vertical cracking
- Shear-wave beams cannot penetrate the weld, and successful qualification of LNG shell welds without use of conventional or PA refracted longitudinal (RL) is not possible



Api 620 Guide

R Sandford



Api 620 Guide:

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behaviour and design of silos this important new book is an essential reference source for all concerned with current problems and developments in silo technology Silos are used in an enormous range of industries and the handling characteristics of many industrial materials require different approaches for successful economical installations For the first time the many approaches taken by specialists in different fields are brought together in a unified way so that common problems can be addressed This book is the result of a four year European project Concerted Action Silos funded under the Brite Euram programme which has involved over 100 expert engineers and researchers from all over Europe in seven working groups

Handbook of Engineering Practice of Materials and Corrosion Jung-Chul (Thomas) Eun, 2020-09-04

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