



A/C COMPRESSOR REPLACEMENT CHECKLIST



You will void the compressor warranty if you do not perform the following checklist prior to the vehicle leaving your facility!

ALWAYS PERFORM THE FOLLOWING CHECKS:

- ☒ Remove the compressor clutch at least 4 times, prior to installation on the vehicle. If not, use to rotate by hand. A Delphi turning tool (C510540) or equivalent device must be used. Do not use a socket directly on the shaft nut or bolt.
- ☒ Install a new Delphi or OEM equivalent receiver drier or accumulator/drier on the vehicle.
- ☒ On service tube systems, install a new drier tube. On expansion valve systems, clean the expansion valve and orifice or replace the expansion valve.
- ☒ Ensure the A/C system is clean. Closed loop refrigerant flushing is recommended. If chemical flushing is used, all chemical flushing agents must be removed from the system.
- ☒ Do not put any additional chemicals in system (including into the A/C system). Leak detection dyes, in proper amounts, are acceptable.
- ☒ Use the correct type and amount of refrigerant lubricant. Refer to the instruction sheet contained in this kit.

If you have questions regarding the warranty or installation process, please contact Delphi at 1.877.GO.DELPHI.

INSTRUCTIONS

A/C COMPRESSOR LUBRICATION AND SWITCH REPLACEMENT PROCEDURES

NOTICE: This information applies only to Delphi A/C compressors. Always consult the vehicle manufacturer's service manual for proper lubrication and switch replacement procedures. Always consult the proper amount and type of refrigerant lubricant and follow the correct procedure and note the compressor warranty.

1. A/C COMPRESSOR LUBRICANT BALANCE PROCEDURES FOR COMPRESSOR LUBRICATION

NOTE: The above refrigerant removal from compressor operation is necessary for all of the following lubrication and the filling from the condenser. After adding refrigerant, verify it is through the condenser.

NOTE: To show refrigerant removal from compressor, the refrigerant is removed from the condenser and the refrigerant is removed from the condenser.

- Remove the amount of refrigerant lubricant removed from the compressor.
- Remove the refrigerant from the condenser and the receiver drier.
- Use a vacuum pump to remove the refrigerant from the condenser and the receiver drier.
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Ac Compressor Delphi Manual

G Psacharopoulos



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