78 - 14 ENGINE SERVICE (DEUTZ F2LS11) ENGINE 631

78-14.1 TROUBLESHOOTING



TROUBLESHOOTING THE ENGINE		
PROBLEM	CAUSE	CORRECTION
Engine will not turn over with the starter.	Bettery has lost its charge.	Charge bettery. Check the functions of charging system.
	Loose battery connection.	Clean battery connections and cables. Tighten the clamps.
	Loose starter connections.	Tighton the connections.
	Defect in starter switch.	Make replacement of switch.
	Broken or disconnected wiring homess.	Connect or make replacement or wiring.
	Defective starter or solenoid.	Repair as needed.
Engine foils to start or is difficult to start.	Wrong starting procedure.	Refer to "Starting Procedure" in the Bobcat Owner's Manual.
	No fuel in the tank,	Add fuel. Remove air from fue system.
	Air cleaner is dirty.	Service the air cleaner,
	Fuel tank vent in cap has restriction.	Remove the cap and clean vent.
	Fuel line has air leak or dirt, or water.	Correct as necessary.
	Damaged fuel lift pump.	Make replacement of pump if needed.
	Hydraulic-hydrostatic load on ingine.	Put all controls in neutral and warm oil reservoir during very low temperatures.
	Lever auxiliary pedal engaged.	Put auxiliary lever in neutral,
	Defect in fuel injection system.	Check and make repairs as needed.
	Excess fuel function not working.	Check solonoid and adjust.
	Crankcase oil is thick.	Use engine oil of correct viscosity (See Oil Specification Chart).
Engine misses, runs irregularly or stops.	Fuel injection set wrong.	Check timing.
	Dirty fuel mixture, or restriction in fuel filter or vent.	Clean as necessary.
	Poor compression.	Check for loose cylinder head bolts.
	Water in the foel,	Drain and replace fuel, Replace fuel filters.

Bobcat 631 Skid Steer Deutz Engine Service Manual

Thirumalaisamy P. Velavancorresponding

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Farmers and Consumers Market Bulletin ,2006 Workshop Manual for Air-cooled Deutz Diesel Engines, Types

F/A 6-12 L 714 ,1962 Workshop Manual for Air-cooled Deutz Diesel Engines ,

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Clark Equipment Company. Melroe Division,1972 Bobcat 641, 642, 643 Clark Equipment Company. Clark Melroe

Division,1981 Small Diesel Engine Service Manual

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