

Side sill section



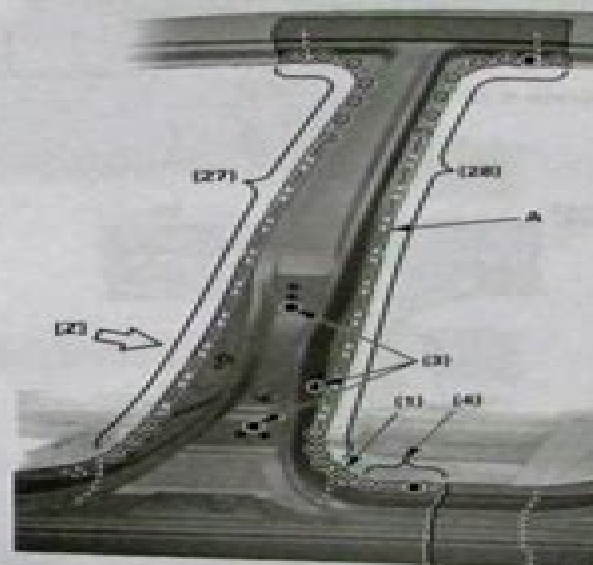
19. Install the new center pillar outer separator (A) on the center pillar stiffener (B). Apply the sealer (C) without gaps all the way around the separator and inside the outer panel repair part (D).



20. Apply the sealer to the front pillar outer separator and inside the outer panel repair part (see step 9 on page 3-22).
21. Clamp the outer panel repair part, and recheck the clearance and alignment of the doors and the front fender.

22. Do the main welding.

- Weld the outer panel repair part (A) and the patches (B).
- Front pillar welding points (see step 11 on page 3-22)
- Side sill welding points (see step 8 on page 3-27)



(view: 2)

(1)

(cont'd)

Body Repair Manual

**Chilton Automotive Books, The
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Body Repair Manual:

The Complete Guide to Auto Body Repair Dennis Parks, 2008 **Motor Body Repair Manual** Specialists in Automobile Body Repair Equipment, 1964 *Automotive Body Repair & Painting Manual* John Haynes, 1989-10-15 This is a complete do it yourself guide What you can learn Full color sections on minor repairs and painting Damage repair Painting Rust Repair Additional detailed information includes Rustproofing and undercoating Tools and equipment Repair of minor dents and rust damage Metal working techniques Major rust repair Body component replacement Sanding and painting Car care and detailing Welding Table of Contents Chapter 1 Introduction Chapter 2 Maintaining and preserving the paint body and interior Chapter 3 Damage repair Doing it yourself or having it done Chapter 4 Tools and working facilities Chapter 5 Minor body repairs Chapter 6 Major body repair Chapter 7 Body component replacement Chapter 8 Preparation for painting Chapter 9 Painting Chapter 10 Doors and glass Chapter 11 Trim and accessories Chapter 12 Welding **Body Repair Manual** American Motors Corporation, 1961 *Motor Body Repair Manual* SABRE., *The Auto-body Repair Manual* 1960 Scientific Magazines Publishing Company, 1959 *VW Polo Petrol & Diesel Service & Repair Manual* R. M. Jex, 2007 Hatchback including special limited editions Does NOT cover features specific to Dune models or facelifted Polo range introduced June 2005 Petrol 1 2 litre 1198cc 3 cyl 1 4 litre 1390cc non FSI 4 cyl Does NOT cover 1 4 litre FSI engines Diesel 1 4 litre 1422cc 3 cyl 1 9 litre 1896cc 4 cyl inc PD TDI turbo *Chilton's Minor Auto Body Repair Manual* Chilton Automotive Books, The Nichols/Chilton, 1989-06 Covers all minor and major damage repair Motor's Truck & Tractor Repair Manual , 1956 **Haynes Automotive Repair Manual GM Midsize Cars 1987-2017** Pasquale De Marco, 2025-08-13 The Haynes Automotive Repair Manual for GM Midsize Cars 1987 2017 is your all inclusive resource for maintaining diagnosing and repairing your vehicle Whether you re a novice who wants to perform basic maintenance or an experienced mechanic tackling a complex repair this manual provides step by step procedures and detailed illustrations to guide you through every job Inside you ll find Step by step instructions for hundreds of repairs Detailed illustrations and photographs to aid in your understanding Trouble shooting guides to help you identify and resolve problems Comprehensive specifications and data for your vehicle With this manual you ll be able to Perform regular maintenance including oil changes tire rotations and brake inspections Diagnose and repair engine problems such as misfires rough idling and loss of power Solve electrical issues such as battery problems lighting malfunctions and wiring repairs Troubleshoot and repair transmission and driveline issues such as slipping gears grinding noises and vibrations Diagnose and fix suspension and steering problems such as worn shocks loose ball joints and alignment issues Perform interior and exterior repairs such as upholstery repairs trim replacement and dent removal Whether you re a professional mechanic or a do it yourselfer the Haynes Automotive Repair Manual for GM Midsize Cars 1987 2017 is an essential resource for keeping your vehicle in top condition Save Money on Repairs With the Haynes Automotive Repair Manual you can save money on repairs by diagnosing

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