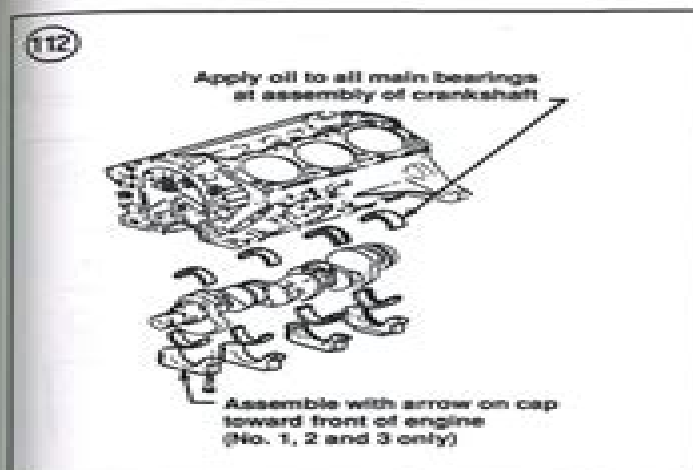


8. Remove the oil pan and oil pump as described in this chapter.
9. Remove the harmonic balancer, front cover and timing chain as described in this chapter.
10. Remove the spark plugs to permit easy rotation of the crankshaft.
11. Measure crankshaft end play as described in this chapter.



12. Remove the rear crankshaft oil seal and retainer as described in this chapter.

13. Rotate the crankshaft to position one connecting rod at the bottom of its stroke.

14. Remove the connecting rod bearing cap and bearing. Move the piston/rod assembly away from the crankshaft.

15. Repeat Step 13 and Step 14 for each remaining piston/rod assembly.

16. Check the caps for identification numbers or marks. If none are visible, clean the caps with a wire brush. If marks still cannot be seen, make your own with quick-drying paint.

17. Unbolt and remove the main bearing caps and bearing inserts. See Figure 113, typical.

NOTE

If the caps are difficult to remove, lift the bolts partway out, then pry them from side to side. See Figure 114.

18. Carefully lift the crankshaft from the engine block and place it on a clean workbench.

19. Remove the bearing inserts from the block. Place the bearing caps and inserts in order on a clean workbench.



Boat Engine Repair Manual

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Table of Contents Boat Engine Repair Manual

1. Understanding the eBook Boat Engine Repair Manual
 - The Rise of Digital Reading Boat Engine Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Boat Engine Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Boat Engine Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Boat Engine Repair Manual
 - Personalized Recommendations
 - Boat Engine Repair Manual User Reviews and Ratings

- Boat Engine Repair Manual and Bestseller Lists
- 5. Accessing Boat Engine Repair Manual Free and Paid eBooks
 - Boat Engine Repair Manual Public Domain eBooks
 - Boat Engine Repair Manual eBook Subscription Services
 - Boat Engine Repair Manual Budget-Friendly Options
- 6. Navigating Boat Engine Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Boat Engine Repair Manual Compatibility with Devices
 - Boat Engine Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Boat Engine Repair Manual
 - Highlighting and Note-Taking Boat Engine Repair Manual
 - Interactive Elements Boat Engine Repair Manual
- 8. Staying Engaged with Boat Engine Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Boat Engine Repair Manual
- 9. Balancing eBooks and Physical Books Boat Engine Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Boat Engine Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Boat Engine Repair Manual
 - Setting Reading Goals Boat Engine Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Boat Engine Repair Manual
 - Fact-Checking eBook Content of Boat Engine Repair Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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