

GENERAL DATA

ENGINE (1.5 LITRE)										55 WD
Type	...	...	...	...	...	...	...	...	...	4
Number of cylinders	...	...	...	...	...	...	...	...	...	...
Bore	...	...	...	...	...	...	...	...	...	2-8745 to 2-876 in. (73-012 to 73-06 mm)
Stroke	...	...	...	...	...	...	...	...	...	3-5 in. (88-9 mm)
Capacity	...	...	...	...	...	...	...	...	...	5-889 dm ³
Compression ratio	...	...	...	...	...	...	...	...	...	23 : 1
Firing order	...	...	...	...	...	...	...	...	...	1, 3, 4, 2
Idling speed	...	...	...	...	...	...	...	...	...	600 to 660 rev/min
Maximum governed light running speed	...	...	...	...	...	...	...	...	...	Refer to pump nameplate
Crankshaft	...	...	...	...	...	...	...	...	...	...
Journal diameter	...	...	...	...	...	...	...	...	...	2-0005 to 2-001 in. (50-813 to 50-825 mm)
Clearance in main bearings	...	...	...	...	...	...	...	...	...	0-001 to 0-0007 in. (0-0254 to 0-0688 mm)
Crankpin diameter	...	...	...	...	...	...	...	...	...	2-0005 to 2-001 in. (50-813 to 50-825 mm)
Clearance in big end bearings	...	...	...	...	...	...	...	...	...	0-001 to 0-0007 in. (0-0254 to 0-0688 mm)
Underpins (journals and crankpins)	...	...	...	...	...	...	...	...	...	...
First	...	...	...	...	...	...	...	...	...	0-010 in. (0-254 mm)
Second (maximum)	...	...	...	...	...	...	...	...	...	0-020 in. (0-508 mm)
Endfloat	...	...	...	...	...	...	...	...	...	0-002 to 0-003 in. (0-051 to 0-076 mm)
Endfloat adjustment	...	...	...	...	...	...	...	...	...	Selective thrust washer assembly
Cylinder bore	...	...	...	...	...	...	...	...	...	...
Standard	...	...	...	...	...	...	...	...	...	2-8745 to 2-876 in. (73-012 to 73-06 mm)
Overbore	...	...	...	...	...	...	...	...	...	...
First	...	...	...	...	...	...	...	...	...	0-010 in. (0-254 mm)
Second (maximum if lined)	...	...	...	...	...	...	...	...	...	0-020 in. (0-508 mm)
Third	...	...	...	...	...	...	...	...	...	0-030 in. (0-762 mm)
Fourth (maximum)	...	...	...	...	...	...	...	...	...	0-040 in. (1-016 mm)
Piston and rings	...	...	...	...	...	...	...	...	...	...
Piston type	...	...	...	...	...	...	...	...	...	Aluminium alloy with solid skirt
Piston to bore clearance at bottom of skirt	...	...	...	...	...	...	...	...	...	0-0035 to 0-0043 in. (0-089 to 0-109 mm)
Ring/groove clearance	...	...	...	...	...	...	...	...	...	...
Top compression	...	...	...	...	...	...	...	...	...	0-0035 to 0-0055 in. (0-089 to 0-140 mm)
2nd and 3rd compression	...	...	...	...	...	...	...	...	...	0-0035 to 0-0045 in. (0-089 to 0-114 mm)
Oil control	...	...	...	...	...	...	...	...	...	0-002 to 0-004 in. (0-051 to 0-102 mm)
Ring gap	...	...	...	...	...	...	...	...	...	...
Top compression	...	...	...	...	...	...	...	...	...	0-012 to 0-017 in. (0-305 to 0-432 mm)
Remainder	...	...	...	...	...	...	...	...	...	0-008 to 0-013 in. (0-203 to 0-330 mm)
Camshaft	...	...	...	...	...	...	...	...	...	...
Journal diameter	...	...	...	...	...	...	...	...	...	...
Front	...	...	...	...	...	...	...	...	...	1-78878 to 1-78926 in. (45-434 to 45-447 mm)
Centre	...	...	...	...	...	...	...	...	...	1-78878 to 1-78926 in. (45-434 to 45-447 mm)
Rear	...	...	...	...	...	...	...	...	...	1-62278 to 1-62326 in. (41-218 to 41-231 mm)
Clearance in bearings	...	...	...	...	...	...	...	...	...	0-002 to 0-003 in. (0-051 to 0-076 mm)
End float	...	...	...	...	...	...	...	...	...	0-003 to 0-007 in. (0-0762 to 0-178 mm)
End float adjustment	...	...	...	...	...	...	...	...	...	Renew locating plate
Gudgeon pins	...	...	...	...	...	...	...	...	...	...
Type	...	...	...	...	...	...	...	...	...	Fully floating
Diameter	...	...	...	...	...	...	...	...	...	0-5998 to 1-0 in. (25-38 to 25-4 mm)
Fit in piston	...	...	...	...	...	...	...	...	...	0-0002 in. (0-005 mm) clearance to 0-0002 in. (0-005 mm) interference
Fit in connecting rod	...	...	...	...	...	...	...	...	...	0-0002 in. to 0-0009 in. (0-005 to 0-023 mm) clearance
Chain wheel alignment	...	...	...	...	...	...	...	...	...	Crankshaft chain wheel face 0-005 in. (0-127 mm) wards of camshaft chain wheel face Shims behind crankshaft chain wheel
Method of adjustment	...	...	...	...	...	...	...	...	...	...
Cylinder head	...	...	...	...	...	...	...	...	...	...
Valve seat angle	...	...	...	...	...	...	...	...	...	45°
Valve seat face width	...	...	...	...	...	...	...	...	...	0-089 in. (2-261 mm)
Valves	...	...	...	...	...	...	...	...	...	...
Stand-down	...	...	...	...	...	...	...	...	...	0-018 to 0-038 in. (0-457 to 0-965 mm)
Lift	...	...	...	...	...	...	...	...	...	0-317 in. (8-08 mm)
Head diameter	...	...	...	...	...	...	...	...	...	...
Inlet	...	...	...	...	...	...	...	...	...	1-370 to 1-375 in. (34-8 to 34-9 mm)
Exhaust	...	...	...	...	...	...	...	...	...	1-161 to 1-166 in. (29-2 to 29-4 mm)
Stem diameter	...	...	...	...	...	...	...	...	...	...
Inlet	...	...	...	...	...	...	...	...	...	0-3432 to 0-3437 in. (8-69 to 8-70 mm)
Exhaust	...	...	...	...	...	...	...	...	...	0-002 to 0-003 in. (0-051 to 0-076 mm)
Stem to guide clearance	...	...	...	...	...	...	...	...	...	...
Inlet	...	...	...	...	...	...	...	...	...	0-005 to 0-0025 in. (0-038 to 0-064 mm)
Exhaust	...	...	...	...	...	...	...	...	...	0-002 to 0-003 in. (0-051 to 0-076 mm)
Seat angle	...	...	...	...	...	...	...	...	...	44-5
Seat face width	...	...	...	...	...	...	...	...	...	0-000 ± 0-010 in. (2-380 ± 0-254 mm)
Valve springs	...	...	...	...	...	...	...	...	...	...
Free length	...	...	...	...	...	...	...	...	...	Inlet 2-375 in. (47-63 mm) Exhaust 1-4375 in. (36-552 mm)
Fitted length	...	...	...	...	...	...	...	...	...	Outer 2-2343 in. (56-75 mm) 1-5625 in. (39-687 mm)
Pressure (valve closed)	...	...	...	...	...	...	...	...	...	20 ± 1 lb. (9-07 ± 0-454 kg) 50 lb. ± 2 lb. (22-907 ± 0-907 kg)

Bmc Vintage Diesel Manuals For Mechanics

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