AWS Filler Metal Specifications by Material and Welding Process

	OFW	SMAW	GTAW GMAW PAW	FCAW	SAW	ESW	EGW	Brazing
Carbon Steel	A5.2	A5.1	A5.18, A5.36	A5.36	A5.17	A5.25	A5.26	A5.8, A5.31
Low-Alloy Steel	A5.2	A5.5	A5.28, A5.36	A5,36	A5.23	A5.25	A5.26	A5.8, A5.31
Stainless Steel		A5.4	A5.9, A5.22	A5.22	A5.9	A5.9	A5.9	A5.8, A5.31
Cast Iron	A5.15	A5.15	A5.15	A5.15		The state of	TO SE	A5.8, A5.31
Nickel Alloys	1008 71	A5.11	A5.14	A5.34	A5.14	A5.14		AS.8, A5.31
Aluminum Alloys		A5.3	A5.10	V. Salak	MA	MU HE		A5.8, A5.31
Copper Alloys		A5.6	A5.7					A5.8, A5.31
Titanium Alloys	TO THE		A5.16		37,110			A5.8, A5.31
Zirconium Alloys			A5.24			100	1	A5.8, A5.31
Magnesium Alloys			A5.19				1000	A5.8, A5.31
Tungsten Electrodes			A5.12			Man		B SUNNI
Brazing Alloys and Fluxes			ICS DE		9 (8)			A5.8, A5.31

A5.21

A5.30

A5.32

A5:21

A5.32

A5.21

A5.32

Surfacing Alloys

Shielding Gases

Consumable Inserts

A5.21

A5.13

Aws Brazing Filler Metal Source Reference Guide

TD Snyder

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