

■NOTE: If equipped with electric start, remove the foot nuts and washers securing the starter motor to the engine mounting bracket and remove the starter motor.

14. Disconnect the oil-injection cable from the oil-injection pump. Access for the E-clip and washer; then disconnect the oil supply line from the pump and plug the line to prevent leakage.



4A44

■NOTE: If equipped with electric start, remove the foot nuts and washers securing the starter motor bracket, then remove the three remaining top screws, washers, and lock washers securing the starter motor bracket and ground cable. Remove the starter motor bracket.

15. Remove the cap screws securing the engine to the frame rail. Access for washers, cap screws, and lock nuts.



4A45

16. Lift the engine out of the engine compartment.

17. Remove the cap screws, washers, and lock washers securing the engine mounting brackets to the engine; then remove the brackets.



4A46

1. Remove the cap screw and washer securing the drive pulley; then slide the drive pulley off the drive shaft. Access for a key, with shaft, and alignment washers.



4A47

Removing Engine (500/600/800 cc Twin Models)

■NOTE: Some engines are equipped with Active Power Valves (APV). Closely observe the NOTE, introducing this important information.

■NOTE: If applicable, disconnect the battery cables.

1. Turn the gas tank shut-off valve to the CLOSED position.
2. Remove all springs securing the expansion chamber(s) and secure the expansion chamber(s) from the engine compartment.
3. Open the left panel; then remove the drive belt.
4. Remove the plug from the belly pan. Using a 1/2-in. (12-point) socket, remove the cap screw and lock washer securing the drive clutch to the crankshaft; then using (Chubb Pulser (p/n 0649-207) and an impact wrench or a breaker bar and Impact Wrench (p/n 0644-216), tighten the pulser. If the drive clutch will not rotate, deeply strike the head of the pulser. Repeat this step until the clutch rotates. Remove the drive clutch; if applicable, access for the two screws.

2

■NOTE: If the driven pulley is tight on the driven shaft, pull the driven pulley off using the Driven Pulley Puller (p/n 0746-025).

■NOTE: Steps 6 through 12 are for APV equipped engines.

4. Remove the two cap screws securing the upstream cover.



4A48

7. Using a small screwdriver, pry off the cable retaining cover.



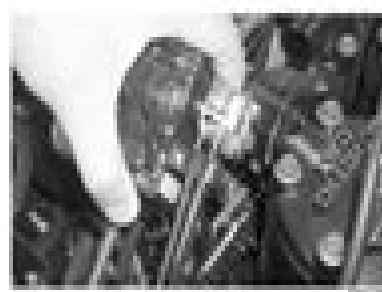
4A49

8. Rotate the ultrasonic actuator counter-clockwise to loosen the cable; then pull the cable housing out of the holder.



4A50

9. Pull the cable up and out of the cable housing holder; then slide each cable down to the left and out of the ultrasonic actuator.



4A51

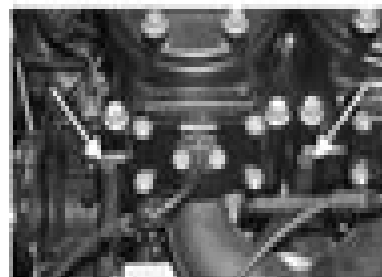
10. Remove the screws securing the upstream retaining plate to the air intake silencer; then pull the retaining plate forward and up to remove it from the silencer. Lay the retaining plate aside out of the way.



4A52

11. Lift the silencer cover and remove the CDE mat; then lay the mat aside out of the way.

12. Remove the two APV stem bolts and locate them out of the way.



4A53

13. If applicable, remove the machine screws and washers securing the retaining plate (for the upstream coil and fuel pump) to the air intake silencer.

14. Remove the screws securing the air intake silencer; then secure the silencer forward and out of the engine compartment.

Arctic Cat Panther 440 Manual

Yan Bai



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