



50 points of timing belt/valve are.



11. Checking/Retorquing V-belts

The V-belts when tightened correctly will press under thumb pressure by 5 to 10 mm (0.2 to 0.4 in) at a point midway between two pulleys. Tighten V-belt for alternator and, if applicable, water pump, Lyssan alternator and, if applicable, water pump, using outward and re-tighten the belt.

Tighten V-belt for compressor (air conditioner) leg.
Loosen compressor at roller and press downward.
Tighten the mounting bolts.



12. Tightening nuts and bolts on engine

Tighten left and right engine rubber mounts, engine mounting straps, hooded bolt cover mounting bolts, intake/exhaust manifolds and oil pan mounting bolts.

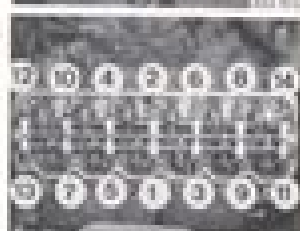
See specifications

00-00100

Tighten cylinder head bolts. For this purpose remove the air cleaner/discharge engine. Tighten off cylinder head bolts.
Compressor front Tighten nuts in sequence of 1...8.



Max. engine temperature: +35°C (95°F).
Tighten cylinder head bolts also after the other in the sequence 1...16, in two stages:



13. Valve clearance – adjusting

Important: Settle and spark plugs before turning over engine.
Turn engine over with a 1/2-inch socket head.



Adjust valves in same sequence as firing order (1-5-4-3-2-6), at compression to dead center (PDC).

Adjust valve clearance between valve and rocker after loosening nut (1).

Tighten nut (1) with special ring spanner (1) 1.100 and torque wrench (00 0 000).
Note correct tightening torque (%).



See specifications

00-00100

00-00101

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Ensheng Dong



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