

Adjusting Valve Assembly

The adjusting valve acts as a hydraulic pressure regulator. It automatically "locks-out" the 5-4-R pump when system pressure reaches 1500 psi (1034 kPa) and allows the excess flow to return over (pass back). When the system pressure drops to 900 psi (620 kPa), due to control valve action, the adjusting valve will "unlock" and restrict flow back to build system pressure back up to 1500 psi. This cycle will repeat itself over and over again during machine operation.

The four major adjusting valve components are:

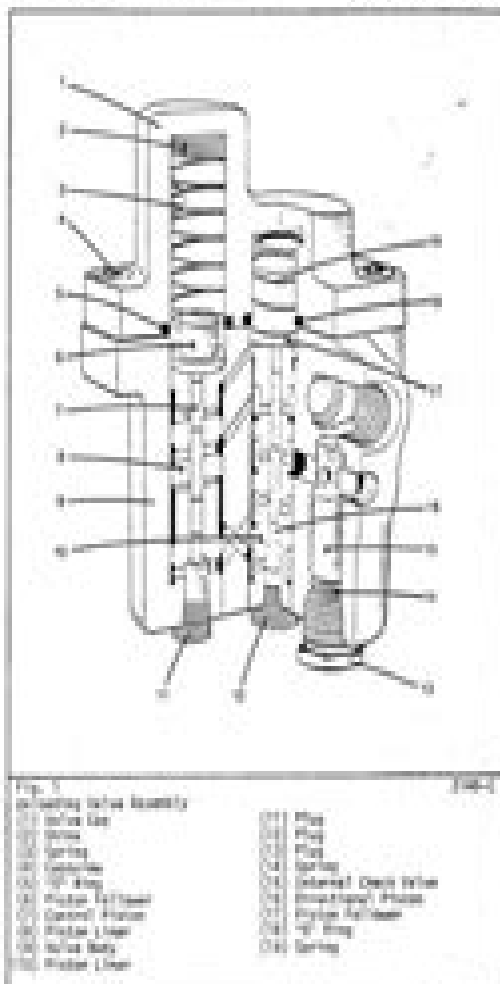
- (1) Control Pressure Spring (2) - This spring balance against the accumulator system's pressure.
- (3) Control Pressure (3) - Movement of this piston controls the direction and movement of directional control valves.
- (4) Directional Pressure (4) - This piston restricts 5-4-R pump flow when in response (locked), or in accumulator over pressure (unlock).
- (5) Relief Check Valve (5) - This check valve prevents reverse oil flow if engine is shut down while adjusting valve is operating and system (unlock).

Adjusting Valve Check Valve

The adjusting valve is preset at the factory to "lock-out" the back end at 900 psi (620 kPa) and "unlock" the pump at 1500 psi (1034 kPa). If the pressure range should vary, then first, adjust the valve as follows:

Note: After each valve adjustment, check the 5-4-R pump pressure. See the "5-4-R Pump Pressure" section.

- (a) Shut down machine and increase 5-4-R system pressure to point by adding the control back end fluid.



WARNING

The 5-4-R System Pressure MUST be released to zero before servicing valve (2). See "Pressure Relief" and "Lock Down System" sections.

- (a) Remove cap screw (1) securing valve cap (1) to valve body (2). Carefully remove cap from body.

Note: Do not touch the 5-4-R pump pressure or the 5-4-R pump.

- (b) Adjust the pressure to point of relieving valve (2). See "Lock Down System" section.

IMPORTANT

Use only enough force to increase pressure to 1500 psi (1034 kPa). Moving the New Valve the Valve the Pressure Must 1500 psi (1034 kPa) when in the field valve (locking pressure). Do not use force to increase pressure to 1500 psi (1034 kPa) when in the field valve (locking pressure). Do not use force to increase pressure to 1500 psi (1034 kPa) when in the field valve (locking pressure).

If 1500 psi (1034 kPa) has not been reached by locking valve, the valve is probably not functioning. Check the valve before the adjusting valve "Unlock" pressure is reached. This condition is usually caused by system overpressure and a relatively heavy pressure range setting.

- (c) Reinstall valve cap (1) with spring (2) and piston (3). Install cap (1) with (2) and (3) as required.

Repeat steps (1) and (2), as required, until 1500 psi is reached.

Adjusting Valve Control Pressure

Pressure on field cutting of the adjusting valve is generally caused by the accumulator over

charge, excessive fluid filling chamber, excessive control valve (control) leakage, or too tight a grade of back oil. Thoroughly clean all of the above possible causes before attempting the adjusting valve.

Excessive pressure fluctuations, or failure of back pressure to develop, may be caused by timing of one or both adjusting valve pistons, which is usually caused by contamination. To release and disengage the adjusting valve for cleaning and inspection, carefully follow the procedure below:

- (a) Shut down machine and the 5-4-R system pressure to point by adding the control back end fluid.

WARNING

The 5-4-R System Pressure MUST be released to zero before servicing the 5-4-R components. See "Pressure Relief" and "Lock Down System" sections.

- (a) Thoroughly clean the adjusting valve assembly and then leaving it to. Remove valve from machine and thoroughly clean or plug all openings to avoid system contamination and excessive oil loss.
- (b) Remove cap screw (1) securing valve cap (1) to valve body (2). Carefully remove cap from body. Remove piston (3) and spring (2) and (4) from valve cap (1). Check, clean "in" rings (5 & 6) from their location.
- (c) Remove piston followers (4 & 7) from valve body (2). Carefully remove piston (3) and spring (2) and (4) from their location. Using the "Support" valve, remove plug (10) to remove spring (7) and install clean valve (10).

IMPORTANT

Each Piston and Spring are a Matched Set. When Replacing Piston (3) and Spring (2), Use the Same Piston and Spring (3) and Spring (2) as the Original Set. Do not Mix and Match.

Note: Thoroughly clean all 5-4-R components with an approved solvent and dry with a clean, dry cloth. Carefully inspect the pistons and their rings for scoring or scoring. If the valve pistons are damaged in any way, the complete adjusting valve must be replaced.

Note: Be careful to adjust the 5-4-R system pressure to point by adding the control back end fluid. See the "Lock Down System" section.

Adjusting Valve Directional Pressure

To reassemble and reinstall the adjusting valve, follow the above assembly instructions to the valve until you reach the following:

- (a) Lightly lubricate pistons and valve cap with lubricant of approved quality.
- (b) Reinstall "in" rings (5 & 6) in valve of assembly.
- (c) Install all plug valves (10) and (11) in valve (10) to 40-45 psi (2.7-3.1 MPa) force. Install plug (10) to 40-45 psi (2.7-3.1 MPa) force. Install plug (11) to 40-45 psi (2.7-3.1 MPa) force.
- (d) Reinstall (3) securing the valve cap (1) to valve body (2) as required. Install it to a locked force of 40-45 psi (2.7-3.1 MPa).
- (e) Tighten all controls to the conditions as indicated in the "5-4-R System" section.

IMPORTANT

Use Cleaned and Reinstalled, Check Adjusting Valve Operation. If valve still malfunctions, replace Complete Assembly.

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