

BLACK SMITHY SHOP

Introduction

Black smithy may be defined as the process of heating metal pieces up to its plastic state and then applying external pressure on metal pieces to acquire desired shapes and sizes.

Tools/Equipment's

1- Supporting Tools: Tool's used in smithy work for holding and supporting purposes are-

- a) **Leg vice:** It is used to hold the hot job/ work piece for further operations like hammering and bedding etc. this is generally made up of mild steel.
- b) **Anvil:** It is used to provide support to withstand heavy blows of hammer normally made up of casted mild steel or wrought iron.
- c) **Swage block:** It is also a supporting device which have number of slots and holes of different shapes which give support to job for obtaining the desired shape and size.
- d) **Tongs:** It is a holding device used to hold the job while some operation is to be carried out. It is made up of mild steel. On the basis of application, it may be classified into following types.
 - 1) Flat tong
 - 2) Flat mouth tong
 - 3) Round tong
 - 4) Square hollow tong
 - 5) Pick up tong
 - 6) Side bit tong

2- Striking Tools: To provide a blow or impact load on job to acquire desired shape and size. Hammer is generally made up of high carbon steel/tool steel by forging method. It is specified by its weight excluding the handle.

- a) **Hand Hammer:** The hammer which are operated by manual energy come under this category. On the account of their shape it may be further divided into following types.
 - 1) Ball pin hammer
 - 2) Cross pin hammer
 - 3) Straight pin hammer
 - 4) Sledge hammer
- b) **Power Hammer:** Some heavy hammers are operated by other power (hydraulic or electric) than manual power. These are used in heavy blow such as spring hammer pneumatic hammer steam hammer and drop hammer etc.

Black Smithy Experiment Manual

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Manufacturing Practices Laboratory Manual For Engineering Courses M.S. Matharu, Sukhpal Singh, 2021-05-19 This manual covers in details the theory and practices of Carpentry and Pattern Making Shop Foundry Shop Smithy and Forging Shop Machine Shop Welding Shop Electrical and Electronic Shops Sheet Metal Shops Fitting Shop Bulletin of the Institution of Engineers (India). Institution of Engineers (India), 1974 **Workshop / Manufacturing Practices | AICTE Prescribed Textbook - English** Veeranna D. Kenchakkanavar, 2021-11-01 The textbook on Workshop Manufacturing Practices is designed to cater the needs of young minds of 21 century The AICTE model curriculum and National Education Policy has driven a new wave in the technical education The textbook is designed not only to cater the need of the syllabus but also to look things in a different perspective The Workshop is the place where the core of learning about different materials equipment tools and techniques takes place Basically the workshop used to prepare the small components by hand tools Sometimes they may be parts of the large machines or may may be parts for replacement repairs In this text book an attempt has been made to connect the conventional tools usage to advanced machine tools usage The relevant practical examples are quoted to make the readers more comfortable with product and processes The blooms taxonomy is followed in construction of each chapters and exercises The objective and multiple questions with higher order thinking may help the readers to not only to face the semester end exam even they may help in competitive and other examinations Salient Features l Manufacturing Methods l CNC Machining Additive manufacturing l Fitting operations power tools l Electrical Electronic l Carpentry l Plastic moulding glass cutting l Metal casting l Welding arc welding gas welding brazing l Laboratory experiments and models l Appendices l References *Labour Relations, Civics, Management* J. N. Arora, H. R. Mukhi, V. K. Sinha, 1967 Britannia company's buyers' guide to technical books in the mechanical arts Britannia co, 1892 *The Bookseller* , 1905 The Mines Handbook , 1916 **The Mines Handbook** Walter Garfield Neale, Lenox Hawes Rand, Edward Barney Sturgis, 1916 **The Copper Handbook** Horace Jared Stevens, 1904 *Calendar* Banaras Hindu University, 1973

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