

**NOTE:**

WHEN PACK VALVE CLOSE, THE TEMP CONTR VALVE CLOSES.

TEMP OF AIR EXITING PACK IS THE COLDEST SETTING OF THE THREE TRIM AIR MOD VALVES.

**BOEING**  
737-400

CONTROLLED BY "PACK ZONE CONTROLLER"

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training  
AIRCRAFT TECHNICAL TRAINING

FOR TRAINING PURPOSES ONLY

BACKUP FOR TEMP CONTROL, VALVE AND ANTI-ICE

PACK TRIP: (3 SIGNALS)  
(CLOSE PACK VALVE & TEMP CONTR VALVE)

KEEPS MANFOLD ICE FREE

3 C SENSOR

100°C PACK DISCHARGE

CABIN TEMP BULB  
CABIN TEMP SENSOR

AFT PASS ZONE

CABIN TEMP BULB  
CABIN TEMP SENSOR

FWD PASS ZONE

COOL PACK AIR MOD VALVE

CONTROL CABIN TEMP SENSOR

CONTROL CABIN

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MIX MANFOLD

MIX MAN TEMP SENS

RECIROULATION FAN

100°C PACK DISCHARGE

PRE-INSULATED UNPRESSURIZED

PRIMARY AND SECONDARY CONTROL

TEMP INDICATION

PACK TEMP SENSOR

PACK TEMP BULB

RAM AIR INLET MODULATION PANELS

TRIM AIR MOD VALVE

CONDITIONED AIR TO INDIVIDUAL GASPER AIR-OUTLET

TRIM AIR MODULATING VALVE

CONDENSER

PRIMARY WATER EXTRACTORS

WATER

RE-HEATER

WATER SHUT OFF VALVE

RAM AIR

DEFROSTER

RAM AIR

RAM AIR

RIGHT PACK (OUTLAW)

TRIM AIR PRESS REGULA VALVE

1 PSI ABOV CABIN PRESSURE

TEMP CONTR VALVE

TEMP CONTR VALVE

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- HOT AIR
- WARM AIR
- COOL AIR
- COLD AIR
- SEPARATED WATER

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Figure 26 Air Conditioning System Schematic

RAM AIR ACTUATOR IS CONTROLLED BY THE 110°C SENSOR

# Boeing 737 400 System Schematic Manual

**Robbie Shaw**



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