

2. Remove any drive belt dust accumulation from the stationary shaver, movable shaver, and bushings using parts-cleaning solvent only.

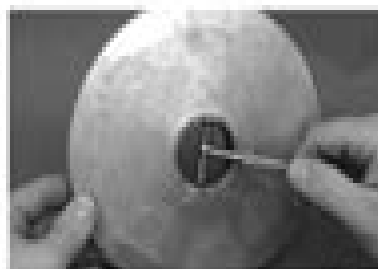
CAUTION

Do not use steel wool or a wire brush to clean components having a bushing; damage to the bushing will result.

3. Inspect stationary shaver, movable shaver, and cover for cracks or imperfections in the casting.
4. Inspect the cast iron pins for wear or bends.
5. Inspect the bushing in the cover for wear, damage, or cracks. Measure the inside diameter of the bushing and the outside diameter of the stationary shaver hub. The difference (clearance) must be less than 0.20 mm (0.008 in.). If cover bushing is not within specifications, replace the cover.



6. Inspect the bushing in the movable shaver for wear, damage, or cracks. Measure the inside diameter of the bushing and the outside diameter of the stationary shaver hub. The difference (clearance) must be less than 0.20 mm (0.008 in.). If movable shaver bushing is not within specifications, replace the movable shaver.



7. Inspect the spring for proper compression rate (qualifier rate Drive System Components page).
8. Inspect all threaded areas for any cracked or stripped threads.
9. Inspect the stationary shaver and shaft for damage or wear.

ASSEMBLING



WARNING

Do not reuse a spider assembly that has been returned. Always replace a used spider assembly with a new one.

1. Apply grease (Lexus HCD) to the entire threaded area of the shaft.



NOTE: Make sure all threads are clean and free of oily residue.

2. Align the spider assembly and movable shaver timing marks; then place the movable shaver, spacer washers, and spider into position on the stationary shaver hub.



CAUTION

Failure to align the spider and movable shaver timing marks will cause drive clutch to be out of balance resulting in clutch and crankshaft damage.

3. Thread the spider onto the shaft. Tighten the spider using the spider removal tool to specifications.

NOTE: Allow the Lexus to cure at room temperature for 24 hours.



4. Apply grease (Lexus HCD) to the threads of the stationary shaft above the spider. Install the spider removal tool and tighten to specifications.



Arctic Cat Crossfire 700 Service Manual

Editors of Haynes Manuals



Arctic Cat Crossfire 700 Service Manual:

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