

1. Apply Anti-Seize Thread Compound to the threads of the timing belt retaining nut. Then install the nut.

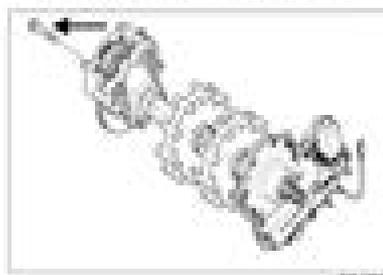
4. With the timing belt in the locked position, use Brake Disc Torque Wrench to tighten the timing belt retaining nut to 120 ft-lb.



NOTE: After the retaining nut is tightened to specifications, gear the nut at the flat spot of the drive shaft.

1. Install the sprockets onto retaining bracket (with two gears). This covers with the two cap screws. Tighten to 17 ft-lb.

4. If the gear case is installed, secure the drive shaft to the output shaft with the cap screw (provided with the Cover) (21) and washer. Tighten to 70 ft-lb.



NOTE: If the gear case is not installed, do not secure the drive shaft to the output shaft at this time. Proceed to step 1.

1. Place the pressure plate position and secure with the springs and longer clip.

2. Install the old drive (see Section 7).

NOTE: At this point if the gear case is installed, proceed to step 22 to finish installing the track drive shaft.

1. Place the gear case into the drive shaft. Then press the gear case toward the sprocket until it properly seats into place on the chains. It may be necessary to rotate the drive shaft slightly for proper seating.

NOTE: Prior to placing the gear case onto the drive shaft, apply a light coat of Anti-Seize Thread Compound to the splines of the drive shaft.

10. Secure the gear case by installing the lock nuts. Use the torque pattern shown, evenly tighten all the nuts to 22 ft-lb.

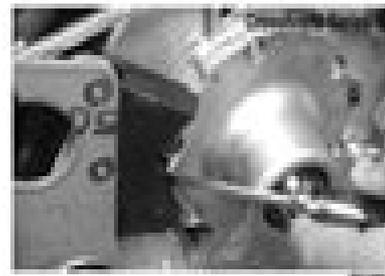
Crossflow-Series



Serial F-Series/ T-Series/21



11. Install the torque bracket behind the engine retaining bracket. This assembly seats it into place with the aid of a flat-blade screwdriver.

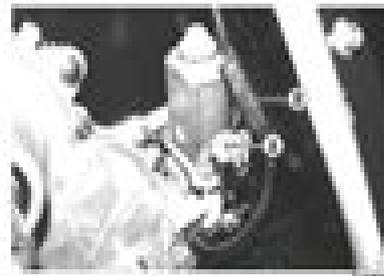


NOTE: Use of a quality silicone spray will aid in installing the torque bracket.

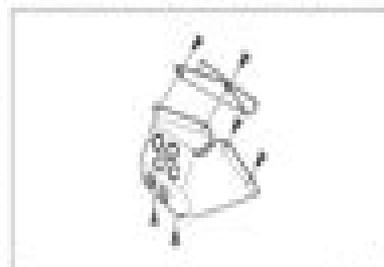
12. On the 1000 cc, install the two head cap screws (4) from the left side of the cylinder. Then install the weather bracket.



13. On the 500/600/1000 cc, remove shaft retaining screws (4) and gear retaining screw (2).



14. Install the two shield and two lock brackets. Then install the two head cap screws. Tighten securely.



15. On the 1000 or Crusader 50 Series, remove shaft retaining screws (4) and gear retaining screw (2). Then install the left-side bracket cover and secure with the screws.



16. Install the 10 mm cap screw (provided with New Line 1200) across the drive shaft to the gear case output shaft. Then tighten to 70 ft-lb.

Arctic Cat 2011 Z1 Lxr Service Shop Manual

Matthew Coombs



Arctic Cat 2011 Z1 Lxr Service Shop Manual:

Kawasaki ZX-6R & ZX-6RR Matthew Coombs,2008-01-01 ZX636B ZX 6R 636cc 03 04 ZX636C ZX 6R 636cc 05 06 ZX600K ZX 6RR 599cc 2003 ZX600M ZX 6RR 599cc 2004 ZX600N ZX 6RR 599cc 05 06 *Clymer Yamaha Snowmobile Shop Manual 1984-1989* Penton Staff,1990-07-01 With the help of the Clymer Yamaha Snowmobile Repair Manual 1984 1989 in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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